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Test Report

IEC 60335-2-37

Particular requirements for commercial electric deep fat fryers
Safety of household and similar electrical appliances

REPORT # : WCT 12/0006

CLIENT:

SCIENTIFIC ENGINEERING PTY LTD
P.O.BOX 43330
INDUSTRIA
2042

Attention: MARCO WYNGAARDT

Order #: Application form

Date of Order: 2012-01-10

SAMPLE:

COMMERCIAL TABLETOP DEEP FRYERS

TEST SPESIFICATION:

SANS 60335-2-37:2009 & IEC 60335-2-37:2008
SANS 60335-1:2007 & IEC 60335-1:2006

SUMMARY OF RESULTS:

Complied

DATE STARTED:

2012-01-18

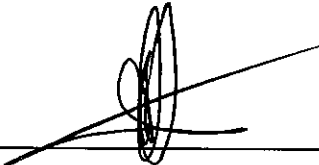
DATE COMPLETED:

2012-02-08

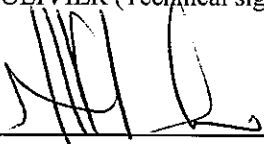
DATE OF ISSUE:

2012-02-08

TESTED:


JP OLIVIER (Technical signatory)

APPROVED:


AHJ DE WINNAAR (Technical signatory)

NOTE:

"The South African National Accreditation System (SANAS) is a member of the International Laboratory Accreditation Cooperation (ILAC) Mutual Recognition Arrangement (MRA). This Arrangement allows for the mutual recognition of technical test and calibration data by the member accreditation bodies worldwide. For more information on the Arrangement please consult www.ilac.org."

1. DESCRIPTION OF SAMPLE

Manufacturer:	SCIENTIFIC ENGINEERING
Model:	FFA 2001 FFA 2002 DFA 0001 EFH 0001 EFH 0002 FFA 5001
Trade Name:	ANVIL
Country of Origin	SOUTH AFRICA
Rated Input:	FFA 2001 – 3000W FFA 2002 – 6000W DFA 0001 – 3000W EFH 0001 – 2500W EFH 0002 – 2500W FFA 5001 – 3400W
Rated Voltage:	230V~50Hz

2. ABBREVIATIONS

TEST DOES NOT APPLY:	N/A
SAMPLE MEET REQUIREMENTS (COMPLY):	C
SAMPLE DOES NOT MEET REQUIREMENTS (FAIL):	F
NOT TESTED:	N/T

3. SYMBOLS

- Tests are not included in the SANAS Accreditation Schedule for our laboratory.
- ▲ Results from sub-contracted tests
- ♦ Opinions and interpretations expressed herein are outside the scope of SANAS accreditation

4. GENERAL REMARKS

- * Only a brief description of the requirements, measurements, etc. is given to indicate the nature of these. Consult the specification for details.
- * The sections and subsections refer to in this report, are numbered as the test specification.
- * This document shall not be reproduced in full unless approved by T.E.S.T. Africa.
- * For sample identification, please see Appendix 1.

5. TEST CONDITIONS

Climatic conditions that prevailed during tests:

	Maximum	Minimum	Limits
Ambient temperature	25°C	17°C	20°C ±5 °C
Relative humidity	48%	22%	None

6. COMMENTS

New unit supplied undamaged in full working order.
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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
5	GENERAL CONDITIONS FOR THE TESTS		
	Tests performed according to cl. 5, e.g. nature of supply, sequence of testing, etc.		C
5.5	Tests are carried out with the container in the position of normal use for frying IEC 60335-2-37		C
5.10	Appliances intended for installation in a bank or other appliances and appliances intended to be fixed to an installation wall are enclosed to obtain protection against electric shock and harmful ingress of water equivalent to that obtained when installed in accordance with the instruction provided with appliance IEC 60335-2-37		N/A
5.101	Appliances are tested as heating appliances, even if they incorporate a motor IEC 60335-2-37	No Motor	C
5.102	Appliances, when assembled in combination with or incorporating other appliances, are tested in accordance with the requirement of this standard. The other appliances are operated simultaneously in accordance with the requirements of the relevant standard IEC 60335-2-37		N/A
5.103	Appliances are initially filled with unused vegetable oil. The series of relevant tests are carried out with this oil, unused oil being added as necessary to maintain a constant level IEC 60335-2-37		C
6	CLASSIFICATION		
6.1	Protection against electric shock: Class I	Class I	C
6.2	Protection against harmful ingress of water	IPX 3	C
	Appliances normally used on a table shall be at least IPX3		N/A
	Other appliances shall be at least IPX4		C
7	MARKING AND INSTRUCTION		
7.1	Rated voltage or voltage range (V).....	230V	C
	Nature of supply	~	C
	Rated frequency (Hz)	50Hz	C
	Rated power input (W)	See page 2	C
	Rated current (A)		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Manufacturer's or responsible vendor's name, trademark or identification mark	ANVIL	C
	Model or type reference	See page 2	C
	Symbol 5172 of IEC 60417, for Class II appliances		N/A
	IP number, other than IPX0	IPX 3	C
	Symbol IEC 60417-5036, for the enclosure of electrically-operated water valves in external hose-sets for connection of an appliance to the water mains		N/A
	In addition, appliances shall be marked with: - The water pressure or range of pressures, in kilopascals (kPa), for appliances intended to be connectoe to a water supply, unless this is indicated in the instruction sheet - the rated pressure, in kilopascals (kPa) on pressurized parts of the appliance IEC 60335-2-37		N/A
7.2	Warning for stationary appliances for multiple supply		C
	Warning placed in vicinity of terminal cover		C
7.3	Range of rated values marked with the lower and upper limits separated by a hyphen		N/A
	Different rated values marked with the values separated by an oblique stroke		N/A
7.4	Appliances adjustable for different rated voltages, the voltage setting is clearly discernible		N/A
7.5	Appliances with more than one rated voltage or one or more rated voltage ranges, marked with rated input or rated current for each rated voltage or range, unless		N/A
	the power input is related to the mean value of the rated voltage range		N/A
	Relation between marking for upper and lower limits of rated power input or rated current and voltage is clear		N/A
7.6	Correct symbols used		C
	Symbol 5021 of IEC 60417-1: equipotentiality IEC 60335-2-37		C
7.7	Connection diagram fixed to appliances to be connected to more than two supply conductors and appliances for multiple supply		N/A
7.8	Except for type Z attachment, terminals for connection to the supply mains indicated as follows:		

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	- marking of terminals exclusively for the neutral conductor (N)		C
	- marking of protective earthing terminals (symbol 5019 of IEC 60417)		C
	- marking not placed on removable parts		C
7.9	Marking or placing of switches which may cause a hazard		C
7.10	Indications of switches on stationary appliances and controls on all appliances by use of figures, letters or other visual means	Letters and visuals used	C
	The figure 0 indicates only OFF position, unless no confusion with the OFF position		C
	Devices controlling the tilting process of appliance with tilting parts shall be clearly marked to show the direction of movement IEC 60335-2-37		N/A
7.11	Indication for direction of adjustment of controls		C
7.12	Instructions for safe use provided		C
	The instruction concerning persons (including Children) with reduced Physical, sensory or mental capabilities, or lack of experience and knowledge is not applicable		C
	The instructions shall include a warning that danger of fire exists if the oil level is below the minimum indicated level IEC 60335-2-37		C
	The instructions shall include the maximum batch load in kilograms IEC 60335-2-37		C
	The instructions shall include a warning regarding the danger of using old oil, emphasizing that this will have a reduced flash-point and be more prone to surge boiling IEC 60335-2-37		C
	The instructions shall also include the substance of the following warning: WARNING: Do not open drain cocks or other emptying devices until the pressure has been reduced to approximately atmospheric pressure Attention shall also be drawn to the effect on surge boiling of over-wet food and to large a charge IEC 60335-2-37		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	If symbol 5021 of IEC 60417-1 is marked on the appliance the meaning shall be explained IEC 60335-2-37		C
	Instruction concerning persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge is not applicable IEC 60335-2-37		C
7.12.1	The appliances shall be accompanied by instructions detailing any special precautions necessary for installation. For appliances intended for installation in a bank of other appliances and appliances intended to be fixed to an installation wall, details of how to ensure appropriate protection against electric shock and harmful ingress of water shall be supplied. If the controls of more than one appliance are combined in a separate enclosure, detailed installation instructions shall be supplied. Instructions for user maintenance shall be given. They shall include a statement that the appliance is not to be cleaned with a water jet. IEC 60335-2-37		C
	Appliances that are provided with an appliance inlet, and are intended to be immersed in water for cleaning shall be accompanied by an instruction stating that the connector shall be removed before the appliance is cleaned and that the appliance inlet shall be dried before the appliance is used again IEC 60335-2-37		N/A
	The instructions of appliances other than stationary appliances and appliances with detachable electrical parts, that are not intended to be partially or completely immersed in water for cleaning, shall state that the appliance or part must not be immersed IEC 60335-2-37		N/A
	For appliances that are permanently connected to fixed wiring and for which leakage currents may exceed 10mA, particularly if disconnected or not used for long periods, or during initial installation, the instruction sheet shall give recommendations regarding the rating of protective devices, such as earth leakage relays, to be installed IEC 60335-2-37		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
7.12.2	Stationary appliances not fitted with means for disconnection from the supply mains having a contact separation in all poles that provide full disconnection under overvoltage category III, the instructions state that means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules		N/A
7.12.3	Insulation of the fixed wiring in contact with parts exceeding 50 K during clause 11; instructions stating that the fixed wiring must be protected		N/A
7.12.4	Instructions for built-in appliances:		
	- dimensions of space		N/A
	- dimensions and position of supporting means		N/A
	- distances between parts and surrounding structure		N/A
	- dimensions of ventilation openings and arrangement		N/A
	- connection to supply mains and interconnection of separate components		N/A
	- allow disconnection of the appliance after installation, by accessible plug or a switch in the fixed wiring, unless		N/A
	a switch complying with 24.3		N/A
	The instructions for built-in appliances having a separate control panel for several appliances shall state that the control panel is only to be connected to the specified appliances in order to avoid a possible hazard IEC 60335-2-37		N/A
7.12.5	Replacement cord instructions, type X attachment with a specially prepared cord		N/A
	Replacement cord instructions, type Y attachment		C
	Replacement cord instructions, type Z attachment		N/A
7.12.6	Caution in the instructions for heating appliances with a non-self-resetting thermal cut-out		N/A
7.12.7	Instructions for fixed appliances stating how the appliance is to be fixed		N/A
7.12.8	Instructions for appliances connected to the water mains:		
	- max. inlet water pressure (Pa).....:		N/A
	- min. inlet water pressure, if necessary (Pa).....:		N/A
	Instructions concerning new and old hose-sets for appliances connected to the water mains by detachable hose-sets		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

7.13	Instructions and other texts in an official language	English version	C
7.14	Marking clearly legible and durable		C
7.15	Marking on a main part		C
	Marking clearly discernible from the outside, if necessary after removal of a cover		C
	For portable appliances, cover can be removed or opened without a tool		N/A
	For stationary appliances, name, trademark or identification mark and model or type reference visible after installation		C
	For fixed appliances, name, trademark or identification mark and model or type reference visible after installation according to the instructions		N/A
	Indications for switches and controls placed on or near the components. Marking not on parts which can be positioned or repositioned in such a way that the marking is misleading		C
	When it is not practical to place the marking of fixed appliances so that it is visible after the appliance has been installed, the relevant information shall also be included in the instructions or on an additional label that can be fixed near the appliance after installation IEC 60335-2-37		N/A
7.16	Marking of a possible replaceable thermal link or fuse link clearly visible with regard to replacing the link		N/A
7.101	Equipotential bonding terminals shall be marked with symbol 5021 of IEC 60417-1 These indication shall not be placed on screws, removable washers or other parts that can be removed when conductors are being connected IEC 60335-2-37		C
7.102	Appliances or the detachable electrical parts of appliances intended to be partially immersed in water for cleaning shall be marked with a line that clearly indicates the maximum depth of immersion, together with the substance of the following warning: Do not immerse beyond this point IEC 60335-2-37		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	If there is a seal or seam that causes the appliance or part not to withstand the treatment specified in 15.102, the line indicating the maximum depth of immersion shall be at least 50mm below any such seam or seal when the appliance or the part is in the position in which it is to be cleaned IEC 60335-2-37		N/A
7.103	Appliances shall be marked with the minimum and maximum oil levels IEC 60335-2-37		C
8	PROTECTION AGAINST ACCESS TO LIVE PARTS		
8.1	Adequate protection against accidental contact with live parts		C
8.1.1	Requirement applies for all positions, detachable parts removed		C
	Insertion or removal of lamps, protection against contact with live parts of the lamp cap		N/A
	Use of test probe B of IEC 61032: no contact with live parts		C
8.1.2	Use of test probe 13 of IEC 61032 through openings in class 0 appliances and class II appliances/constructions: no contact with live parts		N/A
	Test probe 13 also applied through openings in earthed metal enclosures having a non-conductive coating: no contact with live parts		N/A
8.1.3	For appliances other than class II, use of test probe 41 of IEC 61032: no contact with live parts of visible glowing heating elements		N/A
8.1.4	Accessible part not considered live if:		
	- safety extra-low a.c. voltage: peak value not exceeding 42.4 V		N/A
	- safety extra-low d.c. voltage: not exceeding 42.4 V		N/A
	- or separated from live parts by protective impedance		N/A
	If protective impedance: d.c. current not exceeding 2 mA, and		N/A
	a.c. peak value not exceeding 0.7 mA		N/A
	- for peak values over 42.4 V up to and including 450 V, capacitance not exceeding 0,1 μ F		N/A
	- for peak values over 450 V up to and including 15 kV, discharge not exceeding 45 μ C		N/A
8.1.5	Live parts protected at least by basic insulation before installation or assembly:		

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	- built-in appliances		N/A
	- fixed appliances		N/A
	- appliances delivered in separate units		N/A
8.2	Class II appliances and constructions constructed so that there is adequate protection against accidental contact with basic insulation and metal parts separated from live parts by basic insulation only		N/A
	Only possible to touch parts separated from live parts by double or reinforced insulation		N/A
9	STARTING OF MOTOR-OPERATED APPLIANCES		
	Requirements and tests are specified in part 2 when necessary		N/A
9.101	Fan motors providing a cooling effect in order to comply with the requirements of Clause 11 shall start under all voltage conditions that may occur in use IEC 60335-2-37		N/A
10	POWER INPUT AND CURRENT		
10.1	Power input at normal operating temperature, rated voltage and normal operation not deviating from rated power input by more than shown in table 1	(see appended table)	C
10.2	Current at normal operating temperature, rated voltage and normal operation not deviating from rated current by more than shown in table 2	(see appended table)	N/A
11	HEATING		
11.1	No excessive temperatures in normal use		C
11.2	Placing and mounting of appliance as described		C
	Appliances intended to be fixed to the floor and appliances with a mass greater than 40kg and not provided with rollers, castors or similar means are installed in accordance with the manufacturer's instructions. If no instructions are given, these appliances are considered as appliances normally placed on the floor IEC 60335-2-37		C
11.3	Temperature rises, other than of windings, determined by thermocouples	Thermocouples used	C
	Temperature rises of windings determined by resistance method, unless		N/A
	the windings make it difficult to make the necessary connections		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	Temperature of the oil is measured 25 mm below the oil surface in the centre of the oil container IEC 60335-2-37		C
11.4	Heating appliances operated under normal operation at 1.15 times rated power input . If it is not possible to switch on all heating elements at the same time, the test is made with each of the combinations that the switch arrangements will allow, the highest load possible with each switching arrangement being in circuit IEC 60335-2-37	6900W	C
	If the appliance is provided with a control that limits the total power input, the test is made with whichever combination of heating units, as may be selected by the control, impose the most severe conditions IEC 60335-2-37		N/A
	If the temperature rise limits of motors, transformers or electronic circuits are exceeded, the test is repeated with the appliance supplied at 1.06 times rated voltage. In this case only the temperature rise of motors, transformers or electronic circuits are measured NOTE 101 See also 11.7 IEC 60335-2-37		N/A
11.5	Motor-operated appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage		N/A
11.6	Combined appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage		N/A
11.7	Appliances are operated until steady conditions are established IEC 60335-2-37		C
11.8	Temperature rises not exceeding values in table 3	(see appended tables)	C
	Sealing compound does not flow out		N/A
	Protective devices do not operate, except		C
	components in protective electronic circuits tested for the number of cycles specified in 24.1.4		N/A
	The maximum temperature of the oil shall not exceed 200 °C. During the test, the pressure relief device shall not be operated IEC 60335-2-37	197 °C	C
13	LEAKAGE CURRENT AND ELECTRIC STRENGTH AT OPERATING TEMPERATURE		

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

13.1	Leakage current not excessive and electric strength adequate		C
	Heating appliances operated at 1.15 times rated power input.....:	6900W	C
	Motor-operated appliances and combined appliances supplied at 1.06 times rated voltage		N/A
	Protective impedance and radio interference filters disconnected before carrying out the tests		N/A
13.2	Leakage current measured by means of the circuit described in figure 4 of IEC 60990		C
	Leakage current measurements	(see appended table)	C
	Instead of the permissible leakage current for stationary class I appliances, the following applies: - for cord and plug connected appliances: 1 mA per kW rated power input of the appliance with a maximum of 10 mA - for other appliances: 1 mA per kW rated power input of the appliance with no maximum IEC 60335-2-37:2002		C
13.3	The appliance is disconnected from the supply		C
	Electric strength tests according to table 4	(see appended table)	C
	No breakdown during the tests		C
14	TRANSIENT OVERVOLTAGES		
	Appliances withstand the transient overvoltages to which they may be subjected		N/A
	Clearances having a value less than specified in table 16 subjected to an impulse voltage test, the test voltage specified in table 6	(see appended table)	N/A
	No flashover during the test, unless of functional insulation		N/A
	In case of flashover of functional insulation, the appliance complies with clause 19 with the clearance short circuited		N/A
15	MOISTURE RESISTANCE		
15.1	Enclosure provides the degree of moisture protection according to classification of the appliance	IPX3	C
	Compliance checked as specified in 15.1.1, taking into account 15.1.2, followed by the electric strength test of 16.3		C
	No trace of water on insulation which can result in a reduction of clearances and creepage distances below values specified in clause 29		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Appliances or any detachable electrical parts intended to be partially or completely immersed in water for cleaning are also subjected to tests of 15.102 IEC 60335-2-37		N/A
15.1.1	Appliances, other than IPX0, subjected to tests as specified in IEC 60529	IPX 3	C
	Water valves in external hoses for connection of an appliance to the water mains tested as specified for IPX7 appliances		N/A
	IPX0, IPX1, IPX2, IPX3 and IPX4 appliances are subjected for 5 min to the splash test IEC 60335-2-37	IPX3	C
15.1.2	Hand-held appliance turned continuously through the most unfavourable positions during the test		N/A
	Built-in appliances installed according to the instructions		N/A
	Appliances placed or used on the floor or table placed on a support having dimensions that are 15 cm \pm 5 cm in excess of those of the orthogonal projection of the appliance on the support IEC 60335-2-37		C
	Appliances normally fixed to a wall and appliances with pins for insertion into socket-outlets are mounted on a wooden board		N/A
	For IPX3 appliances, the base of wall mounted appliances is placed at the same level as the pivot axis of the oscillating tube		C
	For IPX4 appliances, the horizontal centre line of the appliance is aligned with the pivot axis of the oscillating tube		N/A
	However, for appliances normally used on the floor or table, the movement is limited to two times 90° for a period of 5 min, the support being placed at the level of the pivot axis of the oscillating tube		C
	Appliances normally fixed to a ceiling are mounted underneath a horizontal unperforated support, the pivot axis of the oscillating tube located at the level of the underside of the support		N/A
	For IPX4 appliances, the movement of the tube is limited to two times 90° from the vertical for a period of 5 min		N/A
	Wall-mounted appliances, take into account the distance to the floor stated in the instructions		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Appliances with type X attachment fitted with a flexible cord as described		N/A
	Detachable parts tested as specified		C
15.2	Spillage of liquid does not affect the electrical insulation IEC 60335-2-37		C
	Appliances with type X attachment fitted with a flexible cord as described		N/A
	Appliances incorporating an appliance inlet tested with or without an connector, whichever is most unfavourable		N/A
	Detachable parts removed		N/A
	Overfilling test with additional amount of water, over a period of 1 min (l)		N/A
	The appliance withstands the electric strength test of 16.3		C
	No trace of water on insulation that can result in a reduction of clearances and creepage distances below values specified in clause 29		C
15.3	Appliances proof against humid conditions		C
	Humidity test for 48 h in a humidity cabinet		C
	The appliance withstands the tests of clause 16		C
15.101	Appliances that are provided with a tap intended for filling or cleaning shall be constructed so that the water from the tap cannot come into contact with live parts IEC 60335-2-37		N/A
15.102	Appliances or detachable electrical parts intended to be partially or completely immersed in water for cleaning shall have adequate protection against the effects of immersion IEC 60335-2-37	Not to be immersed	N/A
16	LEAKAGE CURRENT AND ELECTRIC STRENGTH		
16.1	Leakage current not excessive and electric strength adequate		C
	Protective impedance disconnected from live parts before carrying out the tests		C
16.2	Single-phase appliances: test voltage 1.06 times rated voltage		C
	Three-phase appliances: test voltage 1.06 times rated voltage divided by $\sqrt{3}$		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Leakage current measurements	(see appended table)	C
	Instead of the permissible leakage current for stationary class I appliances, the following applies: - for cord and plug connected appliances: 1 mA per kW rated power input of the appliance with a maximum of 10 mA - for other appliances: 1 mA per kW rated power input of the appliance with no maximum IEC 60335-2-37		C
16.3	Electric strength tests according to table 7	(see appended table)	C
	No breakdown during the tests		C
17	OVERLOAD PROTECTION OF TRANSFORMERS AND ASSOCIATED CIRCUITS		
	No excessive temperatures in transformer or associated circuits in event of short-circuits likely to occur in normal use	(see appended table)	N/A
	Appliance supplied with 1.06 or 0.94 times rated voltage and the most unfavourable short-circuit or overload likely to occur in normal use applied		N/A
	Temperature rise of insulation of the conductors of safety extra-low voltage circuits not exceeding the relevant value specified in table 3 by more than 15 K		N/A
	Temperature of the winding not exceeding the value specified in table 8,		N/A
	however limits do not apply to fail-safe transformers complying with sub-clause 15.5 of IEC 61558-1		N/A
18	ENDURANCE		
	Requirements and tests are specified in part 2 when necessary		N/A
19	ABNORMAL OPERATION		
19.1	The risk of fire or mechanical damage under abnormal or careless operation obviated		C
	Electronic circuits so designed and applied that a fault will not render the appliance unsafe		N/A
	A control or switching device that is intended for different settings corresponding to different functions of the same part of the appliance and that are covered by different standards is, in addition, set in the most severe setting irrespective of the manufacturer's instructions IEC 60335-2-37		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	Appliances provided with a control limiting the pressure during the test of Clause 11 are also subjected to the test of 19.4 with this control rendered inoperative IEC 60335-2-37		N/A
19.2	Test of appliance with heating elements with restricted heat dissipation; test voltage (V): power input of 0.85 times rated power input	5100W 212V	C
	Test is carried out in two parts:		C
	a) With a quantity of oil less than the minimum such that the highest oil temperature is obtained		C
	b) When the appliance has returned to room temperature it is refilled and then drained for 1 h but not dried off. The test is then started with the thermal control at its highest setting. During this test no oil, other than the oil on the elements, shall ignite and no flames shall be propagated to other parts of the appliance.		C
19.3	Test of 19.2 repeated; test voltage (V): power input of 1.24 times rated power input	7440W 246V	C
	Any adjustable temperature or pressure control within the appliance that is preset for correct operation but is not locked in position is adjusted to its most unfavourable position IEC 60335-2-37		N/A
19.4	Test conditions as in cl. 11, any control limiting the temperature during tests of cl. 11 short-circuited		C
19.5	Test of 19.4 repeated on Class 0I and I appliances with tubular sheathed or embedded heating elements. No short-circuiting, but one end of the element connected to the elements sheath		C
	The test repeated with reversed polarity and the other end of the heating element connected to the sheath		C
	The test is not carried out on appliances intended to be permanently connected to fixed wiring and on appliances where an all-pole disconnection occurs during the test of 19.4		N/A
19.6	Appliances with PTC heating elements tested at rated voltage, establishing steady conditions		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	The working voltage of the PTC heating element is increased by 5% and the appliance is operated until steady conditions are re-established. The voltage is then increased in similar steps until 1.5 times working voltage or until the PTC heating element ruptures		N/A
19.7	Stalling test by locking the rotor if the locked rotor torque is smaller than the full load torque or locking moving parts of other appliances	No moving parts	N/A
	Locked rotor, motor capacitors open-circuited or short-circuited, if required		N/A
	Locked rotor, capacitors open-circuited one at a time		N/A
	Test repeated with capacitors short-circuited one at a time, if required		N/A
	Appliances with timer or programmer supplied with rated voltage for each of the tests, for a period equal to the maximum period allowed		N/A
	Other appliances supplied with rated voltage for a period as specified		N/A
	Winding temperatures not exceeding values specified in table 8	(see appended table)	N/A
19.8	Three-phase motors operated at rated voltage with one phase disconnected		N/A
19.9	Running overload test on appliances incorporating motors intended to be remotely or automatically controlled or liable to be operated continuously		N/A
	Winding temperatures not exceeding values as specified	(see appended table)	N/A
19.10	Series motor operated at 1.3 times rated voltage for 1 min		N/A
	During the test, parts not being ejected from the appliance		N/A
19.11	Electronic circuits, compliance checked by evaluation of the fault conditions specified in 19.11.2 for all circuits or parts of circuits, unless they comply with the conditions specified in 19.11.1		N/A
	Appliances incorporating a protective electronic circuit subjected to the tests of 19.11.3 and 19.11.4		N/A
	Appliances having a switch with an off position obtained by electronic disconnection, or a switch placing the appliance in a stand-by mode, subjected to the tests of 19.11.4		N/A
19.11.1	Before applying the fault conditions a) to f) in 19.11.2, it is checked if circuits or parts of circuit meet both of the following conditions:		

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Clause	Requirement - Test	Result - Remark	Verdict

	- the electronic circuit is a low-power circuit, that is, the maximum power at low-power points does not exceed 15 W according to the tests specified		N/A
	- the protection against electric shock, fire hazard, mechanical hazard or dangerous malfunction in other parts of the appliance does not rely on the correct functioning of the electronic circuit		N/A
19.11.2	Fault conditions applied one at a time, the appliance operated under conditions specified in cl. 11, but supplied at rated voltage, the duration of the tests as specified:		
	a) short circuit of functional insulation if clearances or creepage distances are less than the values specified in 29		N/A
	b) open circuit at the terminals of any component		N/A
	c) short circuit of capacitors, unless they comply with IEC 60384-14		N/A
	d) short circuit of any two terminals of an electronic component, other than integrated circuits. This fault condition is not applied between the two circuits of an optocoupler		N/A
	e) failure of triacs in the diode mode		N/A
	f) failure of an integrated circuit		N/A
19.11.3	If the appliance incorporates a protective electronic circuit which operates to ensure compliance with clause 19, the relevant test is repeated with a single fault simulated, as indicated in a) to f) of 19.11.2		N/A
	During and after each test the following is checked:		
	- the temperature rise of the windings do not exceed the values specified in table 8		N/A
	- the appliance complies with the conditions specified in 19.13		N/A
	- any current flowing through protective impedance not exceeding the limits specified in 8.1.4		N/A
	If a conductor of a printed board becomes open-circuited, the appliance is considered to have withstood the particular test, provided all three of the following conditions are met:		
	- the material of the printed circuit board withstands the burning test of annex E		N/A
	- any loosened conductor does not reduce the clearances or creepage distances between live parts and accessible metal parts below the values specified in cl. 29		N/A
	- the appliance withstands the tests of 19.11.2 with open-circuited conductor bridged		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
19.11.4	Appliances having a switch with an off position obtained by electronic disconnection, or		N/A
	a switch that can be placed in the stand-by mode,		N/A
	subjected to the tests of 19.11.4.1 to 19.11.4.7		N/A
	Appliances incorporating a protective electronic circuit subjected to the tests of 19.11.4.1 to 19.11.4.7, except that		N/A
	appliances operated for 30 s or 5 min during the test of 19.7 are not subjected to the tests for electromagnetic phenomena.		N/A
19.11.4.1	The appliance is subjected to electrostatic discharges in accordance with IEC 61000-4-2, test level 4		N/A
19.11.4.2	The appliance is subjected to radiated fields in accordance with IEC 61000-4-3, test level 3		N/A
19.11.4.3	The appliance is subjected to fast transient bursts in accordance with IEC 61000-4-4, test level 3 or 4 as specified		N/A
19.11.4.4	The power supply terminals of the appliance subjected to voltage surges in accordance with IEC 61000-4-5, test level 3 or 4 as specified		N/A
	Earthed heating elements in class I appliances disconnected		N/A
19.11.4.5	The appliance is subjected to injected currents in accordance with IEC 61000-4-6, test level 3		N/A
19.11.4.6	The appliance is subjected to voltage dips and interruptions in accordance with IEC 61000-4-11		N/A
19.11.4.7	The appliance is subjected to mains signals in accordance with IEC 61000-4-13, test level class 2		N/A
19.12	If the safety of the appliance for any of the fault conditions specified in 19.11.2 depends on the operation of a miniature fuse-link complying with IEC 60127, the test is repeated, measuring the current flowing through the fuse-link; measured current (A); rated current of the fuse-link (A).....:		N/A
19.13	During the tests the appliance does not emit flames, molten metal, poisonous or ignitable gas in hazardous amounts		C
	Temperature rises not exceeding the values shown in table 9	(see appended table)	C
	Enclosures not deformed to such an extent that compliance with cl. 8 is impaired		C

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Clause	Requirement - Test	Result - Remark	Verdict

	If the appliance can still be operated it complies with 20.2		C
	Insulation, other than of class III appliance, withstand the electric strength test of 16.3, the test voltage specified in table 4:		
	- basic insulation.....:	1 250V	C
	- supplementary insulation.....:	1 750V	C
	- reinforced insulation.....:	3 000V	C
	The appliance does not undergo a dangerous malfunction, and		C
	no failure of protective electronic circuits, if the appliance is still operable		N/A
	Appliances tested with an electronic switch in the off position or in the stand-by mode, do not become operational		N/A
	During the first part of test of 19.2 and 19.3, the temperature of the oil shall not exceed 230 °C measured at any point not closer than 5 mm from any surface IEC 60335-2-37		C
	During the test of 19.4 the temperature of the oil measured in accordance with 11.3 shall not exceed 230 °C IEC 60335-2-37	228°C	C
20	STABILITY AND MECHANICAL HAZARDS		
20.1	Adequate stability		C
	Tilting test through an angle of 10° (appliance placed on an inclined plane/horizontal plane); appliance does not overturn		C
	Tilting test repeated on appliances with heating elements, angle of inclination increased to 15°		C
	Possible heating test in overturned position; temperature rise does not exceed values shown in table 9		N/A
	Detachable parts and loose items such as baskets and lids are placed in their most unfavourable position IEC 60335-2-37		C
20.2	Moving parts adequately arranged or enclosed as to provide protection against personal injury		N/A
	Protective enclosures, guards and similar parts are non-detachable		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Adequate mechanical strength and fixing of protective enclosures		N/A
	Self-resetting thermal cut-outs and overcurrent protective devices not causing a hazard, by unexpected reclosure		N/A
	Not possible to touch dangerous moving parts with test probe		N/A
21	MECHANICAL STRENGTH		
21.1	Appliance has adequate mechanical strength and is constructed as to withstand rough handling		C
	Checked by applying blows to the appliance in accordance with test Ehb of IEC 60068-2-75, spring hammer test, impact energy 0,5 J		C
	If necessary, supplementary or reinforced insulation subjected to the electric strength test of 16.3		N/A
	If necessary, repetition of groups of three blows on a new sample		N/A
21.2	Accessible parts of solid insulation having strength to prevent penetration by sharp implements		N/A
	The insulation is tested as specified, unless		N/A
	the thickness of supplementary insulation is at least 1 mm and reinforced insulation is at least 2 mm		N/A
22	CONSTRUCTION		
22.1	Appliance marked with the first numeral of the IP system, relevant requirements of IEC 60529 are fulfilled		N/A
22.2	Stationary appliance: means to provide all-pole disconnection from the supply provided, the following means being available:		
	- a supply cord fitted with a plug		C
	- a switch complying with 24.3		N/A
	- a statement in the instruction sheet that a disconnection incorporated in the fixed wiring is to be provided		N/A
	- an appliance inlet		N/A
	Single-pole switches and single-pole protective devices for the disconnection of heating elements in single-phase permanently connected class I appliances, connected in the phase conductor		N/A
22.3	Appliance provided with pins: no undue strain on socket-outlets		N/A
	Applied torque not exceeding 0.25 Nm		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Pull force of 50N to each pin after the appliance has been placed in the heating cabinet; when cooled to room temperature the pins are not displaced by more than 1mm		N/A
	Each pin subjected to a torque of 0.4Nm; the pins are not rotating unless rotating does not impair compliance with the standard		N/A
22.4	Appliance for heating liquids and appliance causing undue vibration not provided with pins for insertion into socket-outlets		C
22.5	No risk of electric shock when touching the pins of the plug, the appliance being disconnected from the supply at the instant of voltage peak.		N/A
22.6	Electrical insulation not affected by condensing water or leaking liquid		C
	Electrical insulation of Class II appliances not affected in case of a hose rupture or seal leak		N/A
22.7	Appliances that operate at a pressure in excess of atmospheric pressure (over-pressure) shall incorporate a suitable pressure relief device that prevents excessive pressure IEC 60335-2-37		N/A
22.8	Electrical connections not subject to pulling during cleaning of compartments to which access can be gained without the aid of a tool, and that are likely to be cleaned in normal use		N/A
22.9	Insulation, internal wiring, windings, commutators and slip rings not exposed to oil, grease or similar substances		C
	Adequate insulating properties of oil or grease to which insulation is exposed		C
22.10	Not possible to reset voltage-maintained non-self-resetting thermal cut-outs by the operation of an automatic switching device incorporated within the appliance		N/A
	Non-self resetting thermal motor protectors have a trip-free action, unless		N/A
	they are voltage maintained		N/A
	Location or protection of reset buttons of non-self-resetting controls is so that accidental resetting is unlikely		N/A
22.11	Reliable fixing of non-detachable parts that provide the necessary degree of protection against electric shock, moisture or contact with moving parts		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Obvious locked position of snap-in devices used for fixing such parts		N/A
	No deterioration of the fixing properties of snap-in devices used in parts that are likely to be removed during installation or servicing		N/A
	Tests as described		N/A
22.12	Handles, knobs etc. fixed in a reliable manner		C
	Fixing in wrong position of handles, knobs etc. indicating position of switches or similar components not possible		C
	Axial force 15 N applied to parts, the shape being so that an axial pull is unlikely to be applied		C
	Axial force 30 N applied to parts, the shape being so that an axial pull is likely to be applied		N/A
22.13	Unlikely that handles, when gripped as in normal use, make the operators hand touch parts having a temperature rise exceeding the value specified for handles which are held for short periods only		C
22.14	No ragged or sharp edges creating a hazard for the user in normal use, or during user maintenance		C
	No exposed pointed ends of self tapping screws etc., liable to be touched by the user in normal use or during user maintenance		C
22.15	Storage hooks and the like for flexible cords smooth and well rounded		N/A
22.16	Automatic cord reels cause no undue abrasion or damage to the sheath of the flexible cord, no breakage of conductors strands, no undue wear of contacts		N/A
	Cord reel tested with 6000 operations, as specified		N/A
	Electric strength test of 16.3, voltage of 1000 V applied		N/A
22.17	Spacers not removable from the outside by hand or by means of a screwdriver or a spanner		N/A
22.18	Current-carrying parts and other metal parts resistant to corrosion under normal conditions of use		C
22.19	Driving belts not used as electrical insulation	Not used	C
22.20	Direct contact between live parts and thermal insulation effectively prevented, unless material used is non-corrosive, non-hygroscopic and non-combustible		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	Compliance is checked by inspection and, if necessary, by appropriate test		N/A
22.21	Wood, cotton, silk, ordinary paper and fibrous or hygroscopic material not used as insulation, unless impregnated	Not used	N/A
22.22	Appliances not containing asbestos		N/A
22.23	Oils containing polychlorinated biphenyl (PCB) not used	Not used	N/A
22.24	Bare heating elements adequately supported	No bare elements	N/A
	In case of rupture, the heating conductor is unlikely to come in contact with accessible metal parts		N/A
22.25	Sagging heating conductors cannot come into contact with accessible metal parts		C
22.26	The insulation between parts operating at safety extra-low voltage and other live parts complies with the requirements for double or reinforced insulation		N/A
22.27	Parts connected by protective impedance separated by double or reinforced insulation		N/A
22.28	Metal parts of Class II appliances conductively connected to gas pipes or in contact with water: separated from live parts by double or reinforced insulation		N/A
22.29	Class II appliances permanently connected to fixed wiring so constructed that the required degree of access to live parts is maintained after installation		N/A
22.30	Parts serving as supplementary or reinforced insulation fixed so that they cannot be removed without being seriously damaged, or		C
	so constructed that they cannot be replaced in an incorrect position, and so that if they are omitted, the appliance is rendered inoperable or manifestly incomplete		C
22.31	Clearances and creepage distances over supplementary and reinforced insulation not reduced below values specified in clause 29 as a result of wear		C
	Clearances and creepage distances between live parts and accessible parts not reduced below values for supplementary insulation, if wires, screws etc. become loose		C
22.32	Supplementary and reinforced insulation designed or protected against deposition of dirt or dust		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Supplementary insulation of natural or synthetic rubber resistant to ageing, or arranged and dimensioned so that creepage distances are not reduced below values specified in 29.2		N/A
	Ceramic material not tightly sintered, similar material or beads alone not used as supplementary or reinforced insulation		N/A
	Oxygen bomb test at 70 °C for 96 h and 16 h at room temperature		N/A
22.33	Conductive liquids that are or may become accessible in normal use are not in direct contact with live parts		C
	Electrodes not used for heating liquids		C
	For class II constructions, conductive liquids that are or may become accessible in normal use, not in direct contact with basic or reinforced insulation		N/A
	For class II constructions, conductive liquids which are in contact with live parts, not in direct contact with reinforced insulation		N/A
22.34	Shafts of operating knobs, handles, levers etc. not live, unless the shaft is not accessible when the part is removed		C
22.35	Handles, levers and knobs, held or actuated in normal use, not becoming live in the event of an insulation fault		C
	Such parts being of metal, and their shafts or fixings are likely to become live in the event of an insulation fault, they are either adequately covered by insulation material, or their accessible parts are separated from their shafts or fixings by supplementary insulation		N/A
	This requirement does not apply to handles, levers and knobs on stationary appliances other than those of electrical components, provided they are either reliably connected to an earthing terminal or earthing contact, or separated from live parts by earthed metal		C
22.36	Handles continuously held in the hand in normal use are so constructed that when gripped as in normal use, the operators hand is not likely to touch metal parts, unless they are separated from live parts by double or reinforced insulation		N/A
22.37	Capacitors in Class II appliances not connected to accessible metal parts, unless complying with 22.42		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Metal casings of capacitors in Class II appliances separated from accessible metal parts by supplementary insulation, unless complying with 22.42		N/A
22.38	Capacitors not connected between the contacts of a thermal cut-out		N/A
22.39	Lamp holders used only for the connection of lamps		N/A
22.40	Motor-operated appliances and combined appliances intended to be moved while in operation, or having accessible moving parts, fitted with a switch to control the motor. The actuating member of the switch being easily visible and accessible		N/A
22.41	No components, other than lamps, containing mercury		N/A
22.42	Protective impedance consisting of at least two separate components		N/A
	Values specified in 8.1.4 not exceeded if any one of the components are short-circuited or open-circuited		N/A
22.43	Appliances adjustable for different voltages, accidental changing of the setting of the voltage unlikely to occur		N/A
22.44	Appliances are not allowed to have an enclosure that is shaped and decorated so that the appliance is likely to be treated as a toy by children		C
22.45	When air is used as reinforced insulation, clearances not reduced below the values specified in 29.1.4 due to deformation as a result of an external force applied to the enclosure		N/A
22.46	Software used in protective electronic circuits is software class B or C		N/A
22.47	Appliances connected to the water mains withstand the water pressure expected in normal use		N/A
	No leakage from any part, including any inlet water hose		N/A
22.48	Appliances connected to the water mains constructed to prevent backsiphonage of non-potable water		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
22.101	For three-phase appliances, thermal cut-outs protecting circuits with heating elements and those for motors of which the unexpected starting may cause a hazard shall be of the non-self-resetting trip-free type and shall provide all-pole disconnection from the supply. If the non-self-resetting thermal cut-out is only accessible after removing parts with the aid of a tool, the trip-free type is not required IEC 60335-2-37		N/A
	Thermal cut-out of the bulb and capillary type that operate during the test of Clause 19 shall be such that rupture of the capillary tube shall not impair compliance with the requirements 19.13 IEC 60335-2-37	Cut-out went open circuit after the capillary tube has been ruptured.	C
	For single phase appliances and single phase heating elements and/or motors connected between one phase and neutral or between phase and phase, thermal cut outs protecting circuits with heating elements, and those for motors of which the unexpected starting may cause a hazard, shall be of the non self resetting and trip free type, and shall provide at least one-pole disconnection. IEC 60335-2-37		C
22.102	Lights, switches or push-buttons shall only be coloured red for the indication of danger, alarm or similar situations IEC 60335-2-37		N/A
22.103	Appliances shall be constructed so that spillage or splashing of hot oil on parts that in normal use have a temperature exceeding 300 °C is adequately prevented IEC 60335-2-37	Not exceeding 300 °C	C
22.104	A means shall be provided for emptying the oil from appliances with fixed containers without tilting the appliance, if the total mass of the appliance, with its container filled with oil to the maximum indicated level, exceeds 10 kg, or if the quantity of oil exceeds 5 l IEC 60335-2-37		N/A
	For appliances with removable containers, if the total mass of the container filled with oil to the maximum indicated level exceeds 10 kg, or if the quantity of oil exceeds 5 l, such a means shall be provided NOTE Means to empty the oil are for example taps, drain valves, tilting devices, etc IEC 60335-2-37	<5L	C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	If oil-collecting containers are provided by the manufacturer, they shall be suitable and have sufficient capacity to allow the complete drainage of the oil in the appliance in one operation IEC 60335-2-37		N/A
	Containers in which oil is intended to be carried shall be provided with suitable means for handling IEC 60335-2-37		C
22.105	Appliances intended to be emptied by mechanically tilting the oil container shall be constructed so that this will not result in a hazard, for example the spilling or splashing of hot oil IEC 60335-2-37		N/A
22.106	Appliance with tilting containers shall be provided with a mechanism that prevents accidental tilting from any position IEC 60335-2-37		N/A
	If the container is tilted by means of an electric motor, it shall only be possible for this motor to function if the pressure is maintained on the control buttons or switches. The buttons or switches shall be located and protected in such a way that they cannot be operated accidentally IEC 60335-2-37		N/A
	If the container is tilted manually, it shall not be possible to adversely influence the tilting action other than by the intended means IEC 60335-2-37		N/A
22.107	Appliances fitted with lifting devices shall be constructed so that the drive mechanism automatically disengages or stops at its fully up or fully down position IEC 60335-2-37		N/A
22.108	Appliances shall be constructed so that the heating element is switched off from the supply when: - it is removed from the appliance, or - it has reached 80 % of the distance between its normal operating position and its parked position, if it is of the type that swings up IEC 60335-2-37		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
22.109	Appliances shall have adequate surge allowance above the maximum indicated oil level such that the total surge volume of the pan, including any container designed to collect surging oil, shall have a ration in litres to the recommended batch load in kilograms (see 7.12) of not less than 4 IEC 60335-2-37		C
22.110	Drain cocks and other emptyingn devices for hot liquids shall be constructed so that they cannot be opened inadvertently. Moreover, it shall not be possible to withdraw drain plugs inadvertently IEC 60335-2-37		N/A
22.111	Fryer baskets and swinging, tilting or lifting heating elements shall be constructed so as to keep them safely in the raised position IEC 60335-2-37		C
22.112	Means provided to allow drainage of liquid from appliances shall discharge the liquid in such a manner that electrical insulation in not affected IEC 60335-2-37		C
22.113	Hinged lids shall be protected agianst accidental falling IEC 60335-2-37		N/A
22.114	Portable appliances shall not have openings on the underside that would allow small items to penetrate and touch live parts IEC 60335-2-37		N/A
22.115	The operating pressure of pressurized parts of the appliance shall not exceed the rated pressure IEC 60335-2-37		N/A
22.116	The pressure relief device shall be positioned or constructed so that its operation does not cause injury to persons or damage to surroundings. Its construcion shall be such that it cannot be made inoprative IEC 60335-2-37		N/A
22.117	It shall not be possible to open the lid or cover of a pressurized appliance until the pressure has been reduced to approximately atmospheric pressure IEC 60335-2-37		N/A
22.118	Pressurized appliances shall incorporate a vacuum release valve to prevent a partial vacuum forming unless it is designed for vacuum operation IEC 60335-2-37		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

22.119	Pressurized parts of appliance shall be capable of withstanding the rated pressure IEC 60335-2-37		N/A
22.120	Appliances fitted with wheels or similar means shall be provided with an efficient means of locking while the appliance is stationary IEC 60335-2-37		N/A
23	INTERNAL WIRING		
23.1	Wireways smooth and free from sharp edges		C
	Wires protected against contact with burrs, cooling fins etc.		C
	Wire holes in metal well rounded or provided with bushings		C
	Wiring effectively prevented from coming into contact with moving parts	No moving parts	N/A
23.2	Beads etc. on live wires cannot change their position, and are not resting on sharp edges or corners		N/A
	Beads inside flexible metal conduits contained within an insulating sleeve		N/A
23.3	Electrical connections and internal conductors movable relatively to each other not exposed to undue stress		N/A
	Flexible metallic tubes not causing damage to insulation of conductors		N/A
	Open-coil springs not used		N/A
	Adequate insulating lining provided inside a coiled spring, the turns of which touch one another		N/A
	No damage after 10 000 flexings for conductors flexed during normal use or 100 flexings for conductors flexed during user maintenance		N/A
	Electric strength test, 1000 V between live parts and accessible metal parts		N/A
	When the capillary tube of the thermostat is liable to flexing in normal use the following applies: - where the capillary tube is fitted as part of the internal wiring, Part 1 applies; - where the capillary tube is separate, it shall be subjected to 1 000 flexings at a rate not exceeding 30 per minute IEC 60335-2-37		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	After the test, the capillary tube shall show no sign of damage within the meaning of this standard and no damage impairing its further use IEC 60335-2-37		N/A
	However, if a rupture of the capillary tube renders the appliance inoperative (fail-safe), separate capillary tubes are not tested, and those fitted as part of the internal wiring are not inspected for compliance with the requirements IEC 60335-2-37		N/A
23.4	Bare internal wiring sufficiently rigid and fixed		N/A
23.5	The insulation of internal wiring withstanding the electrical stress likely to occur in normal use		C
	No breakdown when a voltage of 2000 V is applied for 15 min between the conductor and metal foil wrapped around the insulation		C
23.6	Sleeving used as supplementary insulation on internal wiring retained in position by positive means		C
23.7	The colour combination green/yellow used only for earthing conductors		C
23.8	Aluminium wires not used for internal wiring	Not used	C
23.9	No lead-tin soldering of stranded conductors where they are subject to contact pressure, unless		C
	clamping means so constructed that there is no risk of bad contact due to cold flow of the solder		N/A
23.10	The insulation and sheath of internal wiring, incorporated in external hoses for the connection of an appliance to the water mains, at least equivalent to that of light polyvinyl chloride sheathed flexible cord (60227 IEC 52)		N/A
24	COMPONENTS		
24.1	Components comply with safety requirements in relevant IEC standards		C
	List of components	(see appended table)	C
	Components not tested and found to comply with relevant IEC standard for the number of cycles specified are tested in accordance with 24.1.1 to 24.1.6		N/A
	Components not tested and found to comply with relevant IEC standard, components not marked or not used in accordance with its marking, tested under the conditions occurring in the appliance		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

24.1.1	Capacitors likely to be permanently subjected to the supply voltage and used for radio interference suppression or for voltage dividing, complying with IEC 60384-14, or		N/A
	tested according to annex F		N/A
24.1.2	Safety isolating transformers complying with IEC 61558-2-6, or		N/A
	tested according to annex G		N/A
24.1.3	Switches complying with IEC 61058-1, the number of cycles of operation being at least 10 000, or		N/A
	tested according to annex H		N/A
	If the switch operates a relay or contactor, the complete switching system is subjected to the test		N/A
24.1.4	Automatic controls complying with IEC 60730-1 with relevant part 2. The number of cycles of operation being:		
	- thermostats: 10 000		N/A
	- temperature limiters: 1 000		N/A
	- self-resetting thermal cut-outs: 300		N/A
	- voltage maintained non-self-resetting thermal cut-outs: 1000		N/A
	- other non-self-resetting thermal cut-outs: 30		N/A
	- timers: 3 000		N/A
	- energy regulators: 10 000		N/A
	Thermal motor protectors are tested in combination with their motor under the conditions specified in Annex D		N/A
	For water valves containing live parts and that are incorporated in external hoses for connection of an appliance to the water mains, the degree of protection declared for subclause 6.5.2 of IEC 60730-2-8 is IPX7		N/A
24.1.5	Appliance couplers complying with IEC 60320-1		N/A
	However, appliances classified higher than IPX0, the appliance couplers complying with IEC 60320-2-3		N/A
	Interconnection couplers complying with IEC 60320-2-2		N/A
24.1.6	Small lamp holders similar to E10 lampholders complying with IEC 60238, the requirements for E10 lampholders being applicable		N/A
24.2	No switches or automatic controls in flexible cords		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	No devices causing the protective device in the fixed wiring to operate in the event of a fault in the appliance		N/A
	No thermal cut-outs that can be reset by soldering		C
24.3	Switches intended for all-pole disconnection of stationary appliances are directly connected to the supply terminals and having a contact separation in all poles, providing full disconnection under overvoltage category III conditions		N/A
24.4	Plugs and socket-outlets for extra-low voltage circuits and heating elements, not interchangeable with plugs and socket-outlets listed in IEC 60083 or IEC 60906-1 or with connectors and appliance inlets complying with the standard sheets of IEC 60320-1		N/A
24.5	Capacitors in auxiliary windings of motors marked with their rated voltage and capacitance and used accordingly		N/A
	Voltage across capacitors in series with a motor winding does not exceed 1,1 times rated voltage, when the appliance is supplied at 1,1 times rated voltage under minimum load		N/A
24.6	Working voltage of motors connected to the supply mains and having basic insulation that is inadequate for the rated voltage of the appliance, not exceeding 42V		N/A
	In addition, the motors are complying with the requirements of Annex I		N/A
24.7	Hose-sets for connection of appliances to the water mains, complying with IEC 61770 and supplied with the appliance		N/A
24.101	Connectors fitted to appliances shall not incorporate a thermostat IEC 60335-2-37		N/A
25	SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CORDS		
25.1	Appliance not intended for permanent connection to fixed wiring, means for connection to the supply:		
	- supply cord fitted with a plug		C
	- an appliance inlet having at least the same degree of protection against moisture as required for the appliance		N/A
	- pins for insertion into socket-outlets		N/A
25.2	Appliance not provided with more than one means of connection to the supply mains		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	Stationary appliance for multiple supply may be provided with more than one means of connection, provided electric strength test of 1250 V for 1 min between each means of connection causes no breakdown		N/A
25.3	Connection of supply conductors for appliance intended to be permanently connected to fixed wiring possible after the appliance has been fixed to its support		N/A
	Appliance provided with a set of terminals for the connection of cables or fixed wiring, cross-sectional areas specified in 26.6		N/A
	Appliance provided with a set of terminals allowing the connection of a flexible cord		N/A
	Appliance provided with a set of supply leads accommodated in a suitable compartment		N/A
	Appliance provided with a set of terminals and cable entries, conduit entries, knock-outs or glands, allowing connection of appropriate type of cable or conduit		C
	Fixed appliances and appliances with a mass greater than 40 kg and not provided with rollers, castors or similar means shall be constructed so that the supply cord can be connected after the appliance has been installed in accordance with the manufacturer's instructions IEC 60335-2-37		N/A
	Terminals for permanent connections of cables to fixed wiring may also be suitable for the type X attachment of a supply cord. In this case a cord anchorage complying with 25.16 shall be fitted to the appliance IEC 60335-2-37		N/A
	If the appliance is provided with a set of terminals allowing the connection of a flexible cord, they shall be suitable for the type X attachment of the cord IEC 60335-2-37		N/A
	In both cases the instructions shall give full particulars of the power supply cord IEC 60335-2-37		N/A
	The connection to the supply wires of built-in appliances may be made before the appliance is installed IEC 60335-2-37		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

25.4	Cable and conduit entries, rated current of appliance not exceeding 16 A, dimension according to table 10		N/A
	Introduction of conduit or cable does not reduce clearances or creepage distances below values specified in 29		N/A
25.5	Method for assemble supply cord with the appliance:		
	- type X attachment		N/A
	- type Y attachment		C
	- type Z attachment, if allowed in part 2		N/A
	Type X attachment, other than those with a specially prepared cord, not used for flat twin tinsel cords		N/A
25.6	Plugs fitted with only one flexible cord		N/A
25.7	Supply cord not lighter than:		
	- braided cord (60245 IEC 51)		N/A
	- ordinary tough rubber sheathed cord (60245 IEC 53)		N/A
	- Heavy polychloroprene sheathed flexible cord (60245 IEC 66)	H07RN-F	C
	- flat twin tinsel cord (60227 IEC 41)		N/A
	- light polyvinyl chloride sheathed cord (60227 IEC 52), appliance not exceeding 3 kg		N/A
	- ordinary polyvinyl chloride sheathed cord (60227 IEC 53), appliance exceeding 3 kg		N/A
	Temperature rise of external metal parts exceeding 75 K, PVC cord not used, unless		N/A
	appliance so constructed that the supply cord is not likely to touch external metal parts in normal use, or		N/A
	the supply cord is appropriate for higher temperatures, type Y or type Z attachment used		N/A
	Supply cords shall be oil-resistant, sheathed flexible cable not lighter than ordinary polychloroprene or other equivalent synthetic elastomer-sheathed cord (code designation 60245 IEC 57) IEC 60335-2-37		N/A
25.8	Nominal cross-sectional area of supply cords according to table 11; rated current (A); cross-sectional area (mm ²)	13A per cord 1,5mm ²	C
25.9	Supply cord not in contact with sharp points or edges		C
25.10	Green/yellow core for earthing purposes in Class I appliance		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
25.11	Conductors of supply cords not consolidated by lead-tin soldering where they are subject to contact pressure, unless		N/A
	clamping means so constructed that there is no risk of bad contacts due to cold flow of the solder		N/A
25.12	Moulding the cord to part of the enclosure does not damage the insulation of the supply cord		N/A
25.13	Inlet opening so shaped as to prevent damage to the supply cord		C
	Unless the enclosure at the inlet opening is of insulation material, a non-detachable lining or bushing complying with 29.3 for supplementary insulation provided		N/A
	If unsheathed supply cord, a similar additional bushing or lining is required, unless		N/A
	the appliance is class 0		N/A
25.14	Supply cords adequately protected against excessive flexing		
	Flexing test:		N/A
	- applied force (N).....:		N/A
	- number of flexings.....:		N/A
	The test does not result in:		
	- short circuit between the conductors		N/A
	- breakage of more than 10% of the strands of any conductor		N/A
	- separation of the conductor from its terminal		N/A
	- loosening of any cord guard		N/A
	- damage, within the meaning of the standard, to the cord or the cord guard		N/A
	- broken strands piercing the insulation and becoming accessible		N/A
25.15	Conductors of the supply cord relieved from strain, twisting and abrasion by use of cord anchorage		C
	The cord cannot be pushed into the appliance to such an extent that the cord or internal parts of the appliance can be damaged		C
	Pull and torque test of supply cord, values shown in table 10: pull (N); torque (not on automatic cord reel) (Nm).....:	100N 0,35Nm 4,4Kg	C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Max. 2 mm displacement of the cord, and conductors not moved more than 1 mm in the terminals		C
	Creepage distances and clearances not reduced below values specified in 29.1		C
25.16	Cord anchorages for type X attachments constructed and located so that:		
	- replacement of the cord is easily possible		N/A
	- it is clear how the relief from strain and the prevention of twisting are obtained		N/A
	- they are suitable for different types of cord		N/A
	- cord cannot touch the clamping screws of cord anchorage if these screws are accessible, unless separated from accessible metal parts by supplementary insulation		N/A
	- the cord is not clamped by a metal screw which bears directly on the cord		N/A
	- at least one part of the cord anchorage securely fixed to the appliance, unless part of a specially prepared cord		N/A
	- screws which have to be operated when replacing the cord do not fix any other component, if applicable		N/A
	- if labyrinths can be bypassed the test of 25.15 is nevertheless withstood		N/A
	- for Class 0, 0I and I appliances: they are of insulating material or are provided with an insulating lining, unless a failure of the insulation of the cord does not make accessible metal parts live		N/A
	- for Class II appliances: they are of insulating material, or if of metal, they are insulated from accessible metal parts by supplementary insulation		N/A
25.17	Adequate cord anchorages for type Y and Z attachment		N/A
25.18	Cord anchorages only accessible with the aid of a tool, or		C
	so constructed that the cord can only be fitted with the aid of a tool		C
25.19	Type X attachment, glands not used as cord anchorage in portable appliances		N/A
	Tying the cord into a knot or tying the cord with string not used		N/A
25.20	Conductors of the supply cord for type Y and Z attachment adequately additionally insulated		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
25.21	Space for supply cord for type X attachment or for connection of fixed wiring constructed to permit checking of conductors with respect to correct positioning and connection before fitting any cover, no risk of damage to the conductors when fitting the cover, no contact with accessible metal parts if a conductor becomes loose, etc.		N/A
	For portable appliances, the uninsulated end of a conductor prevented from any contact with accessible metal parts, unless the end of the cord is such that the conductors are unlikely to slip free		N/A
25.22	Appliance inlet:		
	- live parts not accessible during insertion or removal		N/A
	- connector can be inserted without difficulty		N/A
	- the appliance is not supported by the connector		N/A
	- is not for cold conditions if temp. rise of external metal parts exceeds 75 K, unless the supply cord is not likely to touch such metal parts		N/A
25.23	Interconnection cords comply with the requirements for the supply cord, except as specified		N/A
	If necessary, electric strength test of 16.3		N/A
25.24	Interconnection cords not detachable without the aid of a tool if compliance with the standard is impaired when they are disconnected		N/A
25.25	Dimensions of pins compatible with the dimensions of the relevant socket-outlet. Dimensions of pins and engagement face in accordance with the relevant plug in IEC 60083		N/A
26	TERMINALS FOR EXTERNAL CONDUCTORS		
26.1	Appliances provided with terminals or equally effective devices for connection of external conductors		N/A
	Terminals only accessible after removal of a non-detachable cover		N/A
	However, earthing terminals may be accessible if a tool is required to make the connections and means are provided to clamp the wire independently from its connection		N/A
26.2	Appliances with type X attachment and appliances for connection to fixed wiring provided with terminals in which connections are made by means of screws, nuts or similar devices, unless the connections are soldered		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	Screws and nuts serve only to clamp supply conductors, except		N/A
	internal conductors, if so arranged that they are unlikely to be displaced when fitting the supply conductors		N/A
	If soldered connections used, the conductor so positioned or fixed that reliance is not placed on soldering alone		N/A
	Soldering alone used, barriers provided, clearances and creepage distances satisfactory if the conductor becomes free at the soldered joint		N/A
26.3	Terminals for type X attachment and for connection to fixed wiring so constructed that the conductor is clamped between metal surfaces with sufficient contact pressure and without damaging the conductor		N/A
	Terminals for type X attachment and those for connection to fixed wiring so fixed that when tightening or loosening the clamping means:		
	- the terminal does not loosen		N/A
	- internal wiring is not subjected to stress		N/A
	- clearances and creepage distances are not reduced below the values in 29		N/A
	Compliance checked by inspection and by the test of subclause 8.6 of IEC 60999-1, the torque applied being equal to two-thirds of the torque specified. Nominal diameter of thread (mm); screw category; torque (Nm)		N/A
26.4	Terminals for type X attachment, except those with a specially prepared cord, and those for connection to fixed wiring, no special preparation of conductors required, and so constructed or placed that conductors prevented from slipping out		N/A
26.5	Terminals for type X attachment so located or shielded that if a wire of a stranded conductor escapes, no risk of accidental connection to other parts that result in a hazard		N/A
	Stranded conductor test, 8 mm insulation removed		N/A
	No contact between live parts and accessible metal parts and, for class II constructions, between live parts and metal parts separated from accessible metal parts by supplementary insulation only		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

26.6	Terminals for type X attachment and for connection to fixed wiring suitable for connection of conductors with required cross-sectional area according to table 13; rated current (A); nominal cross-sectional area (mm ²).....:		N/A
	Terminals only suitable for a specially prepared cord		N/A
26.7	Terminals for type X attachment accessible after removal of a cover or part of the enclosure		N/A
26.8	Terminals for the connection to fixed wiring, including the earthing terminal, located close to each other		N/A
26.9	Terminals of the pillar type constructed and located as specified		N/A
26.10	Terminals with screw clamping and screwless terminals not used for flat twin tinsel cords, unless conductors ends fitted with a device suitable for screw terminals		N/A
	Pull test of 5 N to the connection		N/A
26.11	For type Y and Z attachment: soldered, welded, crimped and similar connections may be used		C
	For Class II appliances: the conductor so positioned or fixed that reliance is not placed on soldering, welding or crimping alone		N/A
	For Class II appliances: soldering, welding or crimping alone used, barriers provided, clearances and creepage distances satisfactory if the conductor becomes free		N/A
27	PROVISION FOR EARTHING		
27.1	Accessible metal parts of Class 0I and I appliances, permanently and reliably connected to an earthing terminal or contact of the appliance inlet		C
	Earthing terminals not connected to neutral terminal		C
	Class 0, II and III appliance have no provision for earthing		N/A
	Safety extra-low voltage circuits not earthed, unless protective extra-low voltage circuits		N/A
27.2	Clamping means adequately secured against accidental loosening		C
	Terminals used for the connection of external equipotential bonding conductors allow connection of conductors of 2.5 to 6 mm ² , and		C
	do not provide earthing continuity between different parts of the appliance		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	Conductors cannot be loosened without the aid of a tool		C
	Stationary appliances shall be provided with a terminal for the connection of an external equipotential conductor. This terminal shall be in effective electrical contact with all fixed exposed metal parts of the appliance, and shall allow the connection of a conductor having a nominal cross-sectional area of up to 10 mm ² . It shall be located in a position convenient for the connection to the bonding conductor after installation of the appliance IEC 60335-2-37		C
27.3	For detachable parts that are plugged into another part of the appliance, and having an earth connection, the earth connection made before and separated after current-carrying connections when removing the part		N/A
	For appliances with supply cord, current-carrying conductors become taut before earthing conductor, if the cord slips out of the cord anchorage		C
27.4	No risk of corrosion resulting from contact between metal of earthing terminal and other metal		C
	Adequate resistance to corrosion of coated or uncoated parts providing earthing continuity, other than parts of a metal frame or enclosure		C
	Parts of steel providing earthing continuity provided at the essential areas with an electroplated coating, thickness at least 5 µm		C
	Adequate protection against rusting of parts of coated or uncoated steel, only intended to provide or transmit contact pressure		C
	In case of aluminium alloys precautions taken to avoid risk of corrosion		N/A
27.5	Low resistance of connection between earthing terminal and earthed metal parts		C
	This requirement does not apply to connections providing earthing continuity in the protective extra-low voltage circuit, provided that clearances of basic insulation are based on the rated voltage of the appliance		N/A
	Resistance not exceeding 0,1 Ω at the specified low-resistance test	0,06 Ω	C
27.6	The printed conductors of printed circuit boards not used to provide earthing continuity in hand held appliances		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	They may be used in other appliances if:		
	- at least two tracks are used with independent soldering points and the appliance complies with requirements of 27.5 for each circuit		N/A
	- the material of the printed circuit board complies with IEC 60249-2-4 or IEC 60249-2-5		N/A
28	SCREWS AND CONNECTIONS		
28.1	Fixings, electrical connections and connections providing earthing continuity withstand mechanical stresses		C
	Screws not of soft metal liable to creep, such as zinc or aluminium		C
	Diameter of screws of insulating material min. 3 mm		N/A
	Screws of insulating material not used for any electrical connection or connections providing earthing continuity		N/A
	Screws used for electrical connections or connections providing earthing continuity screw into metal		C
	Screws not of insulating material if their replacement by a metal screw can impair supplementary or reinforced insulation		N/A
	Type X attachment, screws to be removed for replacement of supply cord or for user maintenance, not of insulating material if their replacement by a metal screw can impair basic insulation		N/A
	For screws and nuts; test as specified	(see appended table)	C
28.2	Electrical connections and connections providing earthing continuity constructed so that contact pressure not transmitted through insulating material liable to shrink or distort, unless shrinkage or distortion compensated		C
	This requirement does not apply to electrical connections in circuits carrying a current not exceeding 0.5A		N/A
28.3	Space-threaded (sheet metal) screws only used for electrical connections if they clamp the parts together		C
	Thread-cutting (self-tapping) screws only used for electrical connections if they generate a full form standard machine screw thread		N/A
	Such screws not used if they are likely to be operated by the user or installer unless the thread is formed by a swaging action		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Thread-cutting and space-threaded screws may be used in connections providing earthing continuity, provided unnecessary to disturb the connection and at least two screws are used for each connection		N/A
28.4	Screws and nuts that make mechanical connection secured against loosening if they also make electrical connections or connections providing earthing continuity		N/A
	Rivets for electrical connections or connections providing earthing continuity secured against loosening if subjected to torsion		N/A
29	CLEARANCES, CREEPAGE DISTANCES AND SOLID INSULATION		
	Clearances, creepage distances and solid insulation withstand electrical stress		C
	For coatings used on printed circuits boards to protect the microenvironment (Type A) or to provide basic insulation (Type B), annex J applies.....:		N/A
	The microenvironment is pollution degree 1 under Type A coating		N/A
	No creepage distance or clearance requirements under Type B coating		N/A
29.1	Clearances not less than the values specified in table 16, taking into account the rated impulse voltage for the overvoltage categories of table 15, unless		C
	for basic insulation and functional insulation they comply with the impulse voltage test of clause 14		C
	However, if the construction is affected by wear, distortion, movement of the parts or during assembly, the clearances for rated impulse voltages of 1500V and above are increased by 0,5 mm and the impulse voltage test is not applicable		N/A
	Impulse voltage test not applicable:		
	- when the microenvironment is pollution degree 3		C
	- for basic insulation of class 0 and class 01 appliances		N/A
	Appliances are in overvoltage category II		C
	Clearances less than specified in table 16 not allowed for basic insulation of class 0 and class 01 appliances,		C
	or if pollution degree 3 is applicable		C
	Compliance is checked by inspection and measurements as specified		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
29.1.1	Clearances of basic insulation withstand the overvoltages, taking into account the rated impulse voltage		C
	Clearance at the terminals of tubular sheathed heating elements may be reduced to 1mm if the microenvironment is pollution degree 1		N/A
	Lacquered conductors of windings considered to be bare conductors		N/A
29.1.2	Clearances of supplementary insulation not less than those specified for basic insulation in table 16		C
29.1.3	Clearances of reinforced insulation not less than those specified for basic insulation in table 16, but using the next higher step for rated impulse voltage		C
29.1.4	For functional insulation, the values of table 16 are applicable, unless		C
	the appliance complies with clause 19 with the functional insulation short-circuited		N/A
	Lacquered conductors of windings considered to be bare conductors		N/A
	However, clearances at crossover points are not measured		N/A
	Clearance between surfaces of PTC heating elements may be reduced to 1mm		N/A
29.1.5	Appliances having higher working voltage than rated voltage, the voltage used for determining clearances from table 16 is the sum of the rated impulse voltage and the difference between the peak value of the working voltage and the peak value of the rated voltage		N/A
	If the secondary winding of a step-down transformer is earthed, or if there is an earthed screen between the primary and secondary windings, clearances of basic insulation on the secondary side not less than those specified in table 16, but using the next lower step for rated impulse voltage		N/A
	Circuits supplied with a voltage lower than rated voltage, clearances of functional insulation based on the working voltage used as the rated voltage in table 15		N/A
29.2	Creepage distances not less than those appropriate for the working voltage, taking into account the material group and the pollution degree		C
	Pollution degree 2 applies, unless		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	precautions taken to protect the insulation; pollution degree 1		N/A
	insulation subjected to conductive pollution; pollution degree 3		C
	Compliance is checked by inspection and measurements as specified		C
	The microenvironment is pollution degree 3 and the insulation shall have a comparative tracking index (CTI) not less than 250, unless the insulation is enclosed or located so that it is unlikely to be exposed to pollution during normal use of the appliance IEC 60335-2-37		C
29.2.1	Creepage distances of basic insulation not less than specified in table 17		C
	For pollution degree 1, creepage distance not less than the minimum specified for the clearance in table 16, if the clearance has been checked according to the test of clause 14		N/A
29.2.2	Creepage distances of supplementary insulation at least as specified for basic insulation in table 17		C
29.2.3	Creepage distances of reinforced insulation at least double as specified for basic insulation in table 17		C
29.2.4	Creepage distances of functional insulation not less than specified in table 18		C
	Creepage distances may be reduced if the appliance complies with clause 19 with the functional insulation short-circuited		C
29.3	Supplementary and reinforced insulation having adequate thickness, or a sufficient number of layers, to withstand the electrical stresses		C
	Compliance checked by:		
	- measurement, in accordance with 29.3.1, or		N/A
	- an electric strength test in accordance with 29.3.2, or		N/A
	- an assessment of the thermal quality of the material combined with an electric strength test, in accordance with 29.3.3		C
29.3.1	Supplementary insulation having a thickness of at least 1 mm		C
	Reinforced insulation having a thickness of at least 2 mm		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

29.3.2	Each layer of material withstand the electric strength test of 16.3 for supplementary insulation		C
	Supplementary insulation consisting of at least 2 layers		N/A
	Reinforced insulation consisting of at least 3 layers		N/A
29.3.3	The insulation is subjected to the dry heat test Bb of IEC 60068-2-2, followed by		N/A
	the electric strength test of 16.3		N/A
	If the temperature rise during the tests of Clause 19 does not exceed the value specified in Table 3, the test of IEC 60068-2-2 is not carried out		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

30	RESISTANCE TO HEAT AND FIRE		
30.1	External parts of non-metallic material,		C
	parts supporting live parts, and		C
	thermoplastic material providing supplementary or reinforced insulation,		C
	sufficiently resistant to heat		C
	Ball-pressure test according to IEC 60695-10-2		C
	External parts: at 40 °C plus the maximum temperature rise determined during the test of clause 11, or at 75 °C, whichever is the higher; temperature (°C).....:	75°C	C
	Parts supporting live parts: at 40°C plus the maximum temperature rise determined during the test of clause 11, or at 125°C, whichever is the higher; temperature (°C)	125°C	C
	Parts of thermoplastic material providing supplementary or reinforced insulation, 25°C plus the maximum temperature rise determined during clause 19, if higher; temperature (°C)		N/A
30.2	Relevant parts of non-metallic material adequately resistant to ignition and spread of fire		N/A
30.2.1	Glow-wire test of IEC 60695-2-11 at 650 °C, unless IEC 60335-2-37:2002		N/A
	the material is classified at least HB40 according to IEC 60695-11-10		N/A
	Parts for which the glow-wire test cannot be carried out meet the requirements in ISO9772 for category HBF material		N/A
30.2.3	Appliances operated while unattended, tested as specified in 30.2.3.1 and 30.2.3.2		C
	Test not applicable to conditions as specified		C
30.2.3.1	Parts of insulating material supporting connections carrying a current exceeding 0.2A during normal operation, and		C
	parts of insulating material within a distance of 3mm,		C
	having a glow-wire flammability index of at least 850°C according to IEC 60695-2-12		C
30.2.3.2	Parts of insulating material supporting current-carrying connections, and		C
	parts of insulating material within a distance of 3mm,		N/A
	subjected to glow-wire test of IEC 60695-2-11		C

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	Test not carried out on material having a glow-wire ignition temperature according to IEC 60695-2-13 as specified		N/A
	Glow-wire test of IEC 60695-2-11, the temperature being:		
	-750°C, for connections carrying a current exceeding 0,2A during normal operation		C
	-650°C, for other connections		C
	Parts that during the test produce a flame persisting longer than 2 s, tested as specified		N/A
	If a flame persists longer than 2 s during the test, parts above the connection, as specified, subjected to the needle-flame test of annex E, unless		N/A
	the material is classified as V-0 or V-1 according to IEC 60695-11-10		N/A
30.2.4	Base material of printed circuit boards subjected to needle-flame test of annex E		N/A
	Test not applicable to conditions as specified		N/A
30.101	Filters, if any, of non-metallic material intended for the absorption of grease are subjected to the burning test specified in ISO 9772 for category HBF material, if relevant, or shall be classified at least HB40 according to IEC 60695-11-10, except that the thickness of the specimen is the same as that in the appliance IEC 60335-2-37		N/A
31	RESISTANCE TO RUSTING		
	Relevant ferrous parts adequately protected against rusting		C
32	RADIATION, TOXICITY AND SIMILAR HAZARDS		
	Appliance does not emit harmful radiation		N/A
	Appliance does not present a toxic or similar hazard		N/A
A	ANNEX A (INFORMATIVE) ROUTINE TESTS		
	Description of routine tests to be carried out by the manufacturer		C
B	ANNEX B (NORMATIVE) APPLIANCES POWERED BY RECHARGEABLE BATTERIES		
	The following modifications to this standard are applicable for appliances powered by batteries that are recharged in the appliance		N/A
	This annex does not apply to battery chargers		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

3.1.9	Appliance operated under the following conditions:		
	-the appliance, supplied by its fully charged battery, operated as specified in relevant part 2		N/A
	-the battery is charged, the battery being initially discharged to such an extent that the appliance cannot operate		N/A
	-if possible, the appliance is supplied from the supply mains through its battery charger, the battery being initially discharged to such an extent that the appliance cannot operate. The appliance is operated as specified in relevant part 2		N/A
	If the appliance incorporates inductive coupling between two parts that are detachable from each other, the appliance is supplied from the supply mains with the detachable part removed		N/A
3.6.2	Part to be removed in order to discard the battery is not considered to be detachable		N/A
5.101	Appliances supplied from the supply mains tested as specified for motor-operated appliances		N/A
7.1	Battery compartment for batteries intended to be replaced by the user, marked with battery voltage and polarity of the terminals		N/A
7.12	The instructions for appliances incorporating batteries intended to be replaced by the user includes required information		N/A
	Details about how to remove batteries containing materials hazardous to the environment given		N/A
7.15	Markings placed on the part of the appliance connected to the supply mains		N/A
8.2	Appliances having batteries that according to the instruction may be replaced by the user need only have basic insulation between live parts and the inner surface of the battery compartment		N/A
	If the appliance can be operated without batteries, double or reinforced insulation required		N/A
11.7	The battery is charged for the period described		N/A
19.1	Appliances subjected to tests of 19.101, 19.102 and 19.103		N/A
19.101	Appliances supplied at rated voltage for 168 h, the battery being continually charged		N/A
19.102	Short-circuiting of the terminals of the battery, being fully charged, for appliances having batteries that can be removed without the aid of a tool		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
19.103	Appliances having batteries replaceable by the user supplied at rated voltage under normal operation with the battery removed or in any position allowed by the construction		N/A
21.101	Appliances having pins for insertion into socket-outlets have adequate mechanical strength, checked according to procedure 2 of IEC 68-2-32		N/A
	Part of the appliance incorporating the pins subjected to the free fall test, procedure 2, of IEC 60068-2-32, the number of falls being:		
	- 100, the mass of part does not exceed 250 g		N/A
	- 50, the mass of part exceeds 250 g		N/A
	After the test, the requirements of 8.1, 15.1.1, 16.3 and clause 29 are met		N/A
22.3	Appliances having pins for insertion into socket-outlets tested as fully assembled as possible		N/A
25.13	An additional lining or bushing not required for interconnection cords operating at safety extra-low voltage		N/A
30.2	For parts of the appliance connected to the supply mains during the charging period, 30.2.3 applies		N/A
	For other parts, 30.2.2 applies		N/A
C	ANNEX C (NORMATIVE) AGEING TEST ON MOTORS		
	Tests, as described, carried out when doubt with regard to the temperature classification of the insulation of a motor winding		N/A
D	ANNEX D (NORMATIVE) THERMAL MOTOR PROTECTORS		
	Applicable to appliances having motors that incorporate thermal motor protectors		N/A
E	ANNEX E (NORMATIVE) NEEDLE-FLAME TEST		
	Needle-flame test carried out in accordance with IEC 60695-2-2, with the following modifications:		
5	Severities		N/A
	The duration of application of the test flame is 30 s \pm 1 s		N/A
8	Test procedure		N/A
8.2	The specimen so arranged that the flame can be applied to a vertical or horizontal edge as shown in the examples of figure 1		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

8.4	The first paragraph does not apply		N/A
	If possible, the flame is applied at least 10 mm from a corner		N/A
8.5	The test is carried out on one specimen		N/A
	If the specimen does not withstand the test, the test may be repeated on two further specimens, both withstanding the test		N/A
10	Evaluation of test results		N/A
	The duration of burning not exceeding 30 s		N/A
	However, for printed circuit boards, the duration of burning not exceeding 15 s		N/A
F	ANNEX F (NORMATIVE) CAPACITORS		
	Capacitors likely to be permanently subjected to the supply voltage, and used for radio interference suppression or voltage dividing, comply with the following clauses of IEC 60384-14, with the following modifications:		N/A
1.5	Terminology		N/A
1.5.3	Class X capacitors tested according to subclass X2		N/A
1.5.4	This subclause is applicable		N/A
1.6	Marking		N/A
	Items a) and b) are applicable		N/A
3.4	Approval testing		N/A
3.4.3.2	Table II is applicable as described		N/A
4.1	Visual examination and check of dimensions		N/A
	This subclause is applicable		N/A
4.2	Electrical tests		N/A
4.2.1	This subclause is applicable		N/A
4.2.5	This subclause is applicable		N/A
4.2.5.2	Only table IX is applicable		N/A
	Values for test A apply		N/A
	However, for capacitors in heating appliances the values for test B or C apply		N/A
4.12	Damp heat, steady state		N/A
	This subclause is applicable		N/A
	Only insulation resistance and voltage proof are checked		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

4.13	Impulse voltage		N/A
	This subclause is applicable		N/A
4.14	Endurance		N/A
	Subclauses 4.14.1, 4.14.3, 4.14.4 and 4.14.7 applicable		N/A
4.14.7	Only insulation resistance and voltage proof are checked		N/A
	Visual examination, no visible damage		N/A
4.17	Passive flammability test		N/A
	This subclause is applicable		N/A
4.18	Active flammability test		N/A
	This subclause is applicable		N/A
G	ANNEX G (NORMATIVE) SAFETY ISOLATING TRANSFORMERS		
	The following modifications to this standard are applicable for safety isolating transformers:		
7	Marking and instructions		N/A
7.1	Transformers for specific use marked with:		N/A
	-name, trademark or identification mark of the manufacturer or responsible vendor		N/A
	-model or type reference		N/A
17	Overload protection of transformers and associated circuits		N/A
	Fail-safe transformers comply with subclause 15.5 of IEC 61558-1		N/A
22	Construction		N/A
	Subclauses 19.1 and 19.1.2 of IEC 61558-2-6 are applicable		N/A
29	Clearances, creepage distances and solid insulation		N/A
29.1, 29.2 and 29.3	The distances specified in items 2a, 2c and 3 in table 13 of IEC 61558-1 apply		N/A
H	ANNEX H (NORMATIVE) SWITCHES		
	Switches comply with the following clauses of IEC 61058-1, as modified:		
	-The tests of IEC 61058-1 carried out under the conditions occurring in the appliance		N/A
	-Before being tested, switches are operated 20 times without load		N/A
8	Marking and documentation		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

	Switches are not required to be marked		N/A
	However, switches that can be tested separately from the appliance marked with the manufacturer's name or trade mark and the type reference		N/A
13	Mechanism		N/A
	The tests may be carried out on a separate sample		N/A
15	Insulation resistance and dielectric strength		N/A
15.1	Not applicable		N/A
15.2	Not applicable		N/A
15.3	Applicable for full disconnection and micro-disconnection		N/A
17	Endurance		N/A
	Compliance is checked on three separate appliances or switches		N/A
	For 17.2.4.4, the number of cycles is 10 000, unless otherwise specified in 24.1.3 of the relevant part 2 of IEC 60335		N/A
	Switches for operation under no load and which can be operated only by a tool and switches operated by hand that are interlocked so that they cannot be operated under load, are not subjected to the tests		N/A
	Subclauses 17.2.2 and 17.2.5.2 not applicable		N/A
	The ambient temperature during the test is that occurring in the appliance during the test of Clause 11 in IEC 60335-1		N/A
	Temperature rise of the terminals not more than 30 K above the temperature rise measured in clause 11 of IEC 60335-1		N/A
20	Clearances, creepage distances, solid insulation and coatings of rigid printed board assemblies		N/A
	This clause is applicable to clearances and creepage distances for functional insulation, across full disconnection and micro-disconnection, as stated in table 24		N/A
I	ANNEX I (NORMATIVE) MOTORS HAVING BASIC INSULATION THAT IS INADEQUATE FOR THE RATED VOLTAGE OF THE APPLIANCE		
	The following modifications to this standard are applicable for motors having basic insulation that is inadequate for the rated voltage of the appliance:		N/A
8	Protection against access to live parts		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
8.1	Metal parts of the motor are considered to be bare live parts		N/A
11	Heating		
11.3	Temperature rise of the body of the motor is determined instead of the temperature rise of the windings		N/A
11.8	Temperature rise of the body of the motor, where in contact with insulating material, not exceeding values in table 3 for the relevant insulating material		N/A
16	Leakage current and electric strength		N/A
16.3	Insulation between live parts of the motor and its other metal parts not subjected to the test		N/A
19	Abnormal operation		N/A
19.1	The tests of 19.7 to 19.9 not carried out		N/A
19.101	Appliance operated at rated voltage with each of the following fault conditions:		
	- short circuit of the terminals of the motor, including any capacitor incorporated in the motor circuit		N/A
	- short circuit of each diode of the rectifier		N/A
	- open circuit of the supply to the motor		N/A
	- open circuit of any parallel resistor, the motor being in operation		N/A
	Only one fault simulated at a time, the tests carried out consecutively		N/A
22	Construction		N/A
22.101	For class I appliances incorporating a motor supplied by a rectifier circuit, the d.c. circuit being insulated from accessible parts of the appliance by double or reinforced insulation		N/A
	Compliance checked by the tests specified for double and reinforced insulation		N/A
J	ANNEX J (NORMATIVE) COATED PRINTED CIRCUIT BOARDS		
	Testing of protective coatings of printed circuit boards carried out in accordance with IEC 60664-3 with the following modifications:		
6.6	Climatic sequence		N/A
	When production samples are used, three samples of the printed circuit board are tested		N/A
6.6.1	Cold		N/A
	The test is carried out at -25°C		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

6.6.3	Rapid change of temperature		N/A
	Severity 1 is specified		N/A
6.8.6	Partial discharge extinction voltage		N/A
	Type A coatings not subjected to a partial discharge test		N/A
6.9	Additional tests		N/A
	This subclause is not applicable		N/A
K	ANNEX K (NORMATIVE) OVERVOLTAGE CATEGORIES		
	The information on overvoltage categories is extracted from IEC 60664-1		C
	Overvoltage category is a numeral defining a transient overvoltage condition		C
	Equipment of overvoltage category IV is for use at the origin of the installation		N/A
	Equipment of overvoltage category III is equipment in fixed installations and for cases where the reliability and the availability of the equipment is subject to special requirements		N/A
	Equipment of overvoltage category II is energy consuming equipment to be supplied from the fixed installation		C
	If such equipment is subjected to special requirements with regard to reliability and availability, overvoltage category III applies		N/A
	Equipment of overvoltage category I is equipment for connection to circuits in which measures are taken to limit transient overvoltages to an appropriate low level		N/A
L	ANNEX L (INFORMATIVE) GUIDANCE FOR THE MEASUREMENT OF CLEARANCES AND CREEPAGE DISTANCES		
	Sequences for the determination of clearances and creepage distances		C
M	ANNEX M (NORMATIVE) POLLUTION DEGREE		
	The information on pollution degrees is extracted from IEC 60664-1		C
	Pollution		C
	The microenvironment determines the effect of pollution on the insulation, taking into account the microenvironment		C

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Clause	Requirement - Test	Result - Remark	Verdict

	Means may be provided to reduce pollution at the insulation by effective enclosures or similar		C
	Minimum clearances specified where pollution may be present in the microenvironment		N/A
	Degrees of pollution in the microenvironment		N/A
	For evaluating creepage distances, the following degrees of pollution in the microenvironment are established:		
	- pollution degree 1: no pollution or only dry, non-conductive pollution occurs. The pollution has no influence		N/A
	- pollution degree 2: only non-conductive pollution occurs, except that occasionally a temporary conductivity caused by condensation is to be expected		N/A
	- pollution degree 3: conductive pollution occurs or dry non-conductive pollution occurs that becomes conductive due to condensation that is to be expected		C
	- pollution degree 4: the pollution generates persistent conductivity caused by conductive dust or by rain or snow		N/A
N	ANNEX N (NORMATIVE) PROOF TRACKING TEST		
	The proof tracking test is carried out in accordance with IEC 60112 with the following modifications:		
7	Test apparatus		N/A
7.3	Test solutions		N/A
	Test solution A is used		N/A
10	Determination of proof tracking index (PTI)		N/A
10.1	Procedure		N/A
	The proof voltage is 100V, 175V, 400V or 600V		N/A
	The last paragraph of Clause 3 applies		N/A
	The test is carried out on five specimens		N/A
	In case of doubt, additional test with proof voltage reduced by 25V, the number of drops increased to 100		N/A
10.2	Report		N/A
	The report stating if the PTI value was based on a test using 100 drops with a test voltage of (PTI-25) V		N/A
O	ANNEX O (INFORMATIVE) SELECTION AND SEQUENCE OF THE TESTS OF CLAUSE 30		

NOTE: This report relates only to the specific sample(s) tested as identified herein. The test results do not apply to any similar items that has not been tested.

IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict
	Description of tests for determination of resistance to heat and fire		C
P	ANNEX P (INFORMATIVE) GUIDANCE FOR THE APPLICATION OF THIS STANDARD TO APPLIANCES USED IN WARM DAMP EQUABLE CLIMATES		
	Modifications applicable for class 0 and 01 appliances having a rated voltage exceeding 150V, intended to be used in countries having a warm damp equable climate and that are marked WDaE		N/A
	Modifications may also be applied to class 1 appliances having a rated voltage exceeding 150V, intended to be used in countries having a warm damp equable climate and that are marked WDaE, if liable to be connected to a supply mains that excludes the protective earthing conductor		N/A
5	General conditions for the tests		N/A
5.7	The ambient temperature for the tests of Clauses 11 and 13 is 40^{+3}_{-0} °C		N/A
7	Marking and instructions		N/A
7.1	The appliance marked with the letters WDaE		N/A
7.12	The instructions state that the appliance is to be supplied through a RCD having a rated residual operating current not exceeding 30 mA		N/A
	The instructions state that the appliance is considered to be suitable for use in countries having a warm damp equable climate, but may also be used in other countries		N/A
11	Heating		N/A
11.8	The values of Table 3 are reduced by 15 K		N/A
13	Leakage current and electric strength at operating temperature		N/A
13.2	The leakage current for class I appliances not exceeding 0,5 mA		N/A
15	Moisture resistance		N/A
15.3	The value of t is 37 °C		N/A
16	Leakage current and electric strength		N/A
16.2	The leakage current for class I appliances not exceeding 0,5 mA		N/A
19	Abnormal operation		N/A
19.13	The leakage current test of 16.2 is applied in addition to the electric strength test of 16.3		N/A
Q	ANNEX Q (INFORMATIVE) SEQUENCE OF TESTS FOR THE EVALUATION OF ELECTRONIC CIRCUITS		
	Description of tests for appliances incorporating electronic circuits		N/A

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Clause	Requirement - Test	Result - Remark	Verdict

R	ANNEX R (NORMATIVE) SOFTWARE EVALUATION		
	Software evaluated in accordance with the following clauses of Annex H of IEC 60730-1, as modified		N/A
H.2	Definitions		N/A
	Only definitions H.2.16 to H.2.20 applicable		N/A
H.7	Information		N/A
	Only footnotes 12) to 18) of Table 7.2, as modified, applicable		N/A
H.11.12	Controls using software		N/A
	All the subclauses of H.11.12, as modified, except H.11.12.6 and H.11.12.6.1, applicable		N/A
H.11.12.7	Delete text		N/A
H.11.12.7.1	For appliances using software class C having a single channel with self-test and monitoring structure, the manufacturer provides the measures necessary to address the fault/errors in safety related segments and data		N/A
H.11.12.8	Software fault/error detection occurs before compliance with 19.13 of IEC 60335-1 is impaired		N/A
H.11.12.8.1	Replace text		N/A
H.11.12.13	Software and safety related hardware under its control initializes and terminates before compliance with 19.13 of IEC 60335-1 is impaired		N/A

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

10.1	TABLE: Power input deviation					C
Input deviation of/at:		P rated (W)	P measured (W)	dP	Required dP	Remark
230V		6000W	5480W	-8,6%	+5-10%	C

10.2	TABLE: Current deviation					N/A
Current deviation of/at:		I rated (A)	I measured (A)	dI	Required dI	Remark

11.8	TABLE: Heating test, thermocouples			C
	Test voltage (V).....:	254V		—
	Ambient (°C)	18		—
Thermocouple locations		dT (K)	Max. dT (K)	
Supply cord		7	50	
Supply cord leads		8	50	
Int wiring		10	145	
Int wiring		6	145	
Pilot light		7	Ref CL.30	
Safety switch		7	30	
Thermostat		8	30	
Control knob		4	Ref CL.30	
Safety switch knob		3	Ref CL.30	
Oil Temp		197	200	
Oil Temp		199	200	
Floor		2	60	

11.8	TABLE: Heating test, resistance method					N/A
	Test voltage (V)					—
	Ambient, t ₁ (°C)					—
	Ambient, t ₂ (°C)					—
Temperature rise of winding		R ₁ (Ω)	R ₂ (Ω)	dT (K)	Max. dT (K)	Insulation class

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Clause	Requirement - Test	Result - Remark	Verdict
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13.2	TABLE: Leakage current		C
	Heating appliances: 1.15 x rated input	6900W	—
	Motor-operated and combined appliances: 1.06 x rated voltage.....		—
Leakage current between		I (mA)	Max. allowed I (mA)
Live and metal foil in contact with accessible surfaces		0,05	6mA
Neutral conductor and metal foil in contact with accessible surfaces		0,04	6mA

13.3	TABLE: Electric strength		C
Test voltage applied between:		Voltage (V)	Breakdown (Yes/No)
Live parts and metal foil in contact with accessible metal surface		1 000V	No

14	TABLE: Transient overvoltages					N/A
Clearance between:		Cl (mm)	Required Cl (mm)	Rated impulse voltage (V)	Impulse test voltage (V)	Flashover (Yes/No)

16.2	TABLE: Leakage current		C
	Single phase appliances: 1.06 x rated voltage	243,8V	—
	Three phase appliances 1.06 x rated voltage divided by $\sqrt{3}$:		—
Leakage current between		I (mA)	Max. allowed I (mA)
Live conductor and metal foil in contact with accessible surfaces		0,09	6mA

16.3	TABLE: Electric strength		C
Test voltage applied between:		Voltage (V)	Breakdown (Yes/No)
Live parts and metal foil in contact with accessible metal surface		1 250V	No

17	TABLE: Overload protection, temperature rise		N/A
Temperature rise of part/at:		dT (K)	Max. dT (K)

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IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

19.7	TABLE: Abnormal operation, locked rotor/moving parts					N/A
	Test voltage (V)					—
	Ambient, t_1 (°C)					—
	Ambient, t_2 (°C)					—
Temperature of winding		R_1 (Ω)	R_2 (Ω)	dT (K)	T (°C)	Max. T (°C)

19.9	TABLE: Abnormal operation, running overload					N/A
	Test voltage (V)					—
	Ambient, t_1 (°C)					—
	Ambient, t_2 (°C)					—
Temperature of winding		R_1 (Ω)	R_2 (Ω)	dT (K)	T (°C)	Max. T (°C)

19.13	TABLE: Abnormal operation, temperature rises							C
Thermocouple locations	19.2a	19.2b	19.3a	19.3b	19.4	19.5	Max. dT (K)	
Supply cord	3	1	0	1	13	1	150	
Test corner floor	0	0	1	1	1	0	150	
Oil temperature	196	0	210	0	224	223	230°C	

24.1	TABLE: Components					C
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity	
Plug top	-	NO.2	16A,250V~	SANS 164-1	SABS	
Supply cord	NINGBO HUASHUN ELECTRONICS CO LTD	H07RN-F	1,5mm²	IEC 60245	VDE	
Element	-	-	3000W x2 230V	IEC 60335	Tested in appliance	
Thermostat	CAEM	-	250V,16(5)A	IEC 60730	TUV	
Non self resetting Cut Out	FIRTY ITALY	-	20(2,5)A,250V	IEC 60730	VDE , CQC	

¹⁾ An asterisk indicates a mark which assures the agreed level of surveillance

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Clause	Requirement - Test	Result - Remark	Verdict

28.1	TABLE: Threaded part torque test			C
Threaded part identification	Diameter of thread (mm)	Column number (I, II, or III)	Applied torque (Nm)	
Opening screw	3.41 mm	II	0.8Nm	

29.1				TABLE: Clearances			C
		Overvoltage category:					—
		Type of insulation:					
Rated impulse voltage (V):	Min. ci (mm)	Basic	Functional	Supplementary	Reinforced	Verdict / Remark	
330	0,5*					N/A	
500	0,5*					N/A	
800	0,5*					N/A	
1 500	0,5*/**					N/A	
2 500	1,5**	X	X	X	X	C	
4 000	3,0**					N/A	
6 000	5,5**					N/A	
8 000	8,0**					N/A	
10 000	11,0**					N/A	
*) The value is increased to 0,8mm for pollution degree 3							
*) If the construction is affected by wear, distortion, movement of the parts or during assembly, the value is increased by 0,5 mm							

29.2	TABLE: Creepage distances, basic, supplementary and reinforced insulation										C
Working voltage (V)	Creepage distance (mm) Pollution degree										
	1	2			3			Type of insulation			II
		Material group			Material group						
		I	II	IIIa/IIIb	I	II	IIIa/IIIb	B*)	S*)	R*)	Verdict
≤50	0,2	0,6	0,9	1,2	1,5	1,7	1,9		—	—	N/A
≤50	0,2	0,6	0,9	1,2	1,5	1,7	1,9	—		—	N/A
≤50	0,4	1,2	1,8	2,4	3,0	3,4	3,8	—	—		N/A
>50 and ≤125	0,3	0,8	1,1	1,5	1,9	2,1	2,4		—	—	N/A
>50 and ≤125	0,3	0,8	1,1	1,5	1,9	2,1	2,4	—		—	N/A

NOTE: This report relates only to the specific sample(s) tested as identified herein. The test results do not apply to any similar items that has not been tested.

IEC 60335-2-37											
Clause	Requirement - Test							Result - Remark			Verdict

>50 and ≤125	0,6	1,6	2,2	3,0	3,8	4,2	4,8	—	—		N/A
>125 and ≤250	0,6	1,3	1,8	2,5	3,2	3,6	4,0	X	—	—	C
>125 and ≤250	0,6	1,3	1,8	2,5	3,2	3,6	4,0	—	X	—	C
>125 and ≤250	1,2	2,6	3,6	5,0	6,4	7,2	8,0	—	—	X	C
>250 and ≤400	1,0	2,0	2,8	4,0	5,0	5,6	6,3		—	—	N/A
>250 and ≤400	1,0	2,0	2,8	4,0	5,0	5,6	6,3	—		—	N/A
>250 and ≤400	2,0	4,0	5,6	8,0	10,0	11,2	12,6	—	—		N/A
>400 and ≤500	1,3	2,5	3,6	5,0	6,3	7,1	8,0		—	—	N/A
>400 and ≤500	1,3	2,5	3,6	5,0	6,3	7,1	8,0	—		—	N/A
>400 and ≤500	2,6	5,0	7,2	10,0	12,6	14,2	16,0	—	—		N/A
>500 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0		—	—	N/A
>500 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0	—		—	N/A
>500 and ≤800	3,6	6,4	9,0	12,6	16,0	18,0	20,0	—	—		N/A
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5		—	—	N/A
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5	—		—	N/A
>800 and ≤1000	4,8	8,0	11,2	16,0	20,0	22,0	25,0	—	—		N/A
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0		—	—	N/A
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0	—		—	N/A
>1000 and ≤1250	6,4	10,0	14,2	20,0	25,0	28,0	32,0	—	—		N/A
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0		—	—	N/A
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0	—		—	N/A
>1250 and ≤1600	8,4	12,6	18,0	25,0	32,0	36,0	40,0	—	—		N/A
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0		—	—	N/A
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0	—		—	N/A
>1600 and ≤2000	11,2	16,0	22,0	32,0	40,0	44,0	50,0	—	—		N/A
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0		—	—	N/A
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0	—		—	N/A
>2000 and ≤2500	15,0	20,0	28,0	40,0	50,0	56,0	64,0	—	—		N/A
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0		—	—	N/A
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0	—		—	N/A
>2500 and ≤3200	20,0	25,0	36,0	50,0	64,0	72,0	80,0	—	—		N/A
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0		—	—	N/A
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0	—		—	N/A

NOTE: This report relates only to the specific sample(s) tested as identified herein. The test results do not apply to any similar items that has not been tested.

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Clause	Requirement - Test							Result - Remark			Verdict

>3200 and ≤4000	25,0	32,0	44,0	64,0	80,0	90,0	100,0	—	—		N/A
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0		—	—	N/A
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0	—		—	N/A
>4000 and ≤5000	32,0	40,0	56,0	80,0	100,0	112,0	126,0	—	—		N/A
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0		—	—	N/A
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0	—		—	N/A
>5000 and ≤6300	40,0	50,0	72,0	100,0	126,0	142,0	160,0	—	—		N/A
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0		—	—	N/A
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0	—		—	N/A
>6300 and ≤8000	50,0	64,0	90,0	126,0	160,0	180,0	200,0	—	—		N/A
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0		—	—	N/A
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0	—		—	N/A
>8000 and ≤10000	64,0	80,0	112,0	160,0	200,0	220,0	250,0	—	—		N/A
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0		—	—	N/A
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0	—		—	N/A
>10000 and ≤12500	80,0	100,0	142,0	200,0	250,0	280,0	320,0	—	—		N/A

*) B=Basic, S=Supplementary and R=Reinforced

29.2				TABLE: Creepage distances, functional insulation								C
Working voltage (V)				Creepage distance (mm) Pollution degree								
				1	2			3				
					Material group			Material group				
					I	II	IIIa/IIIb	I	II	IIIa/IIIb	Verdict / Remark	
≤50	0,2	0,6	0,8	1,1	1,4	1,6	1,8	N/A				
>50 and ≤125	0,3	0,7	1,0	1,4	1,8	2,0	2,2	N/A				
>125 and ≤250	0,4	1,0	1,4	2,0	2,5	2,8	3,2	C				
>250 and ≤400	0,8	1,6	2,2	3,2	4,0	4,5	5,0	N/A				
>400 and ≤500	1,0	2,0	2,8	4,0	5,0	5,6	6,3	N/A				
>500 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0	N/A				
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5	N/A				

NOTE: This report relates only to the specific sample(s) tested as identified herein. The test results do not apply to any similar items that has not been tested.

IEC 60335-2-37			
Clause	Requirement - Test	Result - Remark	Verdict

>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0	N/A
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0	N/A
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0	N/A
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0	N/A
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0	N/A
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0	N/A
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0	N/A
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0	N/A
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0	N/A
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0	N/A
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0	N/A

30.1	TABLE: Ball pressure			C
Part	Test temperature (°C)	Impression diameter (mm)	Allowed impression diameter (mm)	
Control Knob	75	<1,0mm	2,0mm	
Cut-out knob	75	<1.0mm	2.0mm	

END OF TEST REPORT

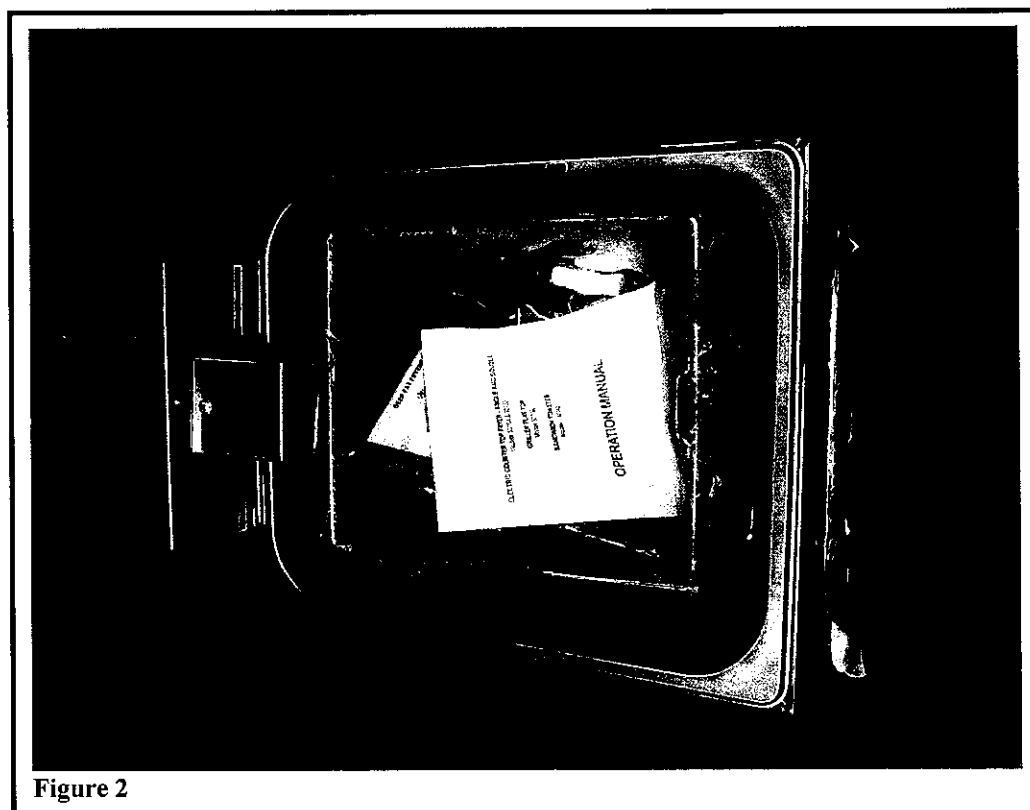
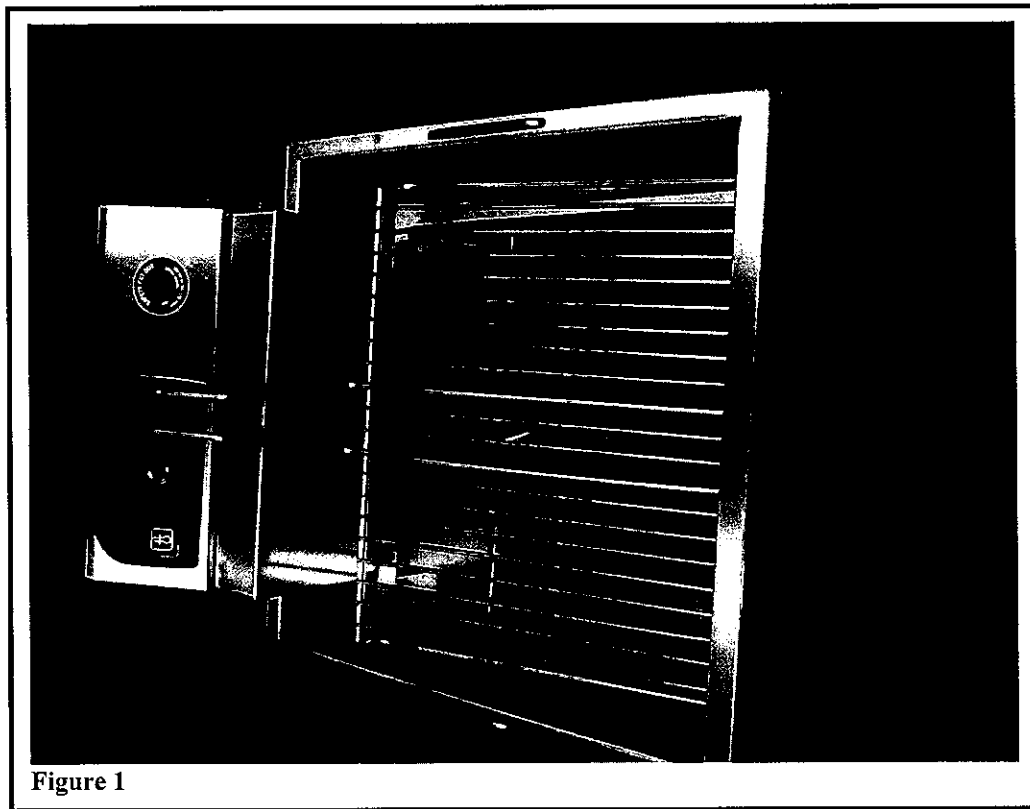
NOTE: This report relates only to the specific sample(s) tested as identified herein. The test results do not apply to any similar items that has not been tested.

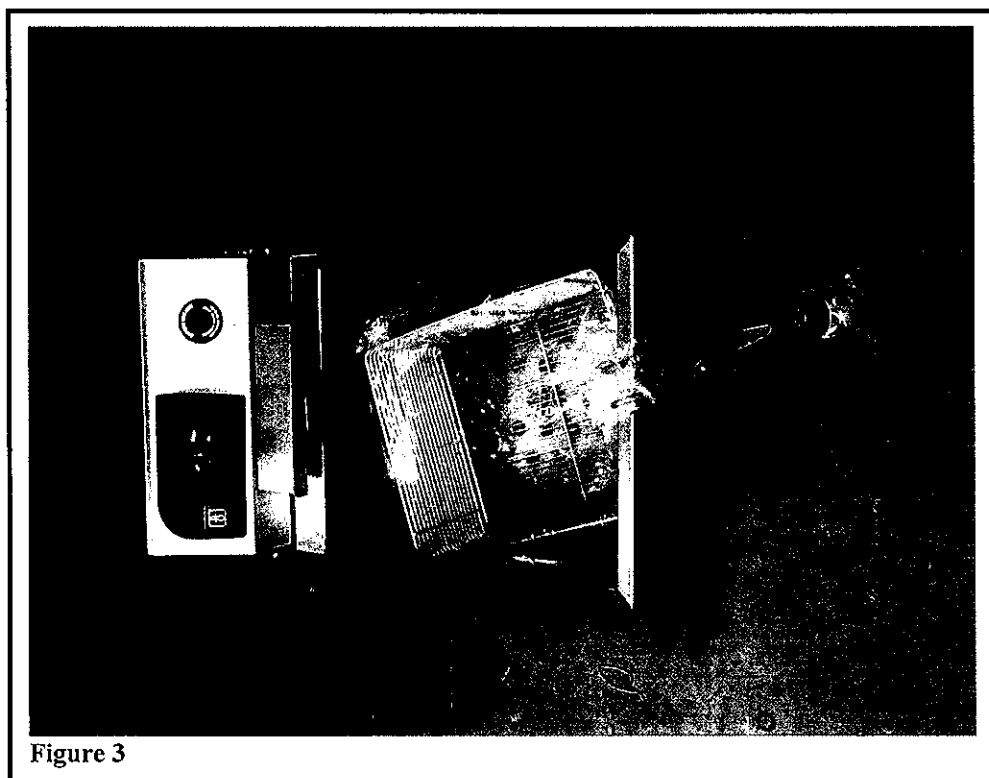
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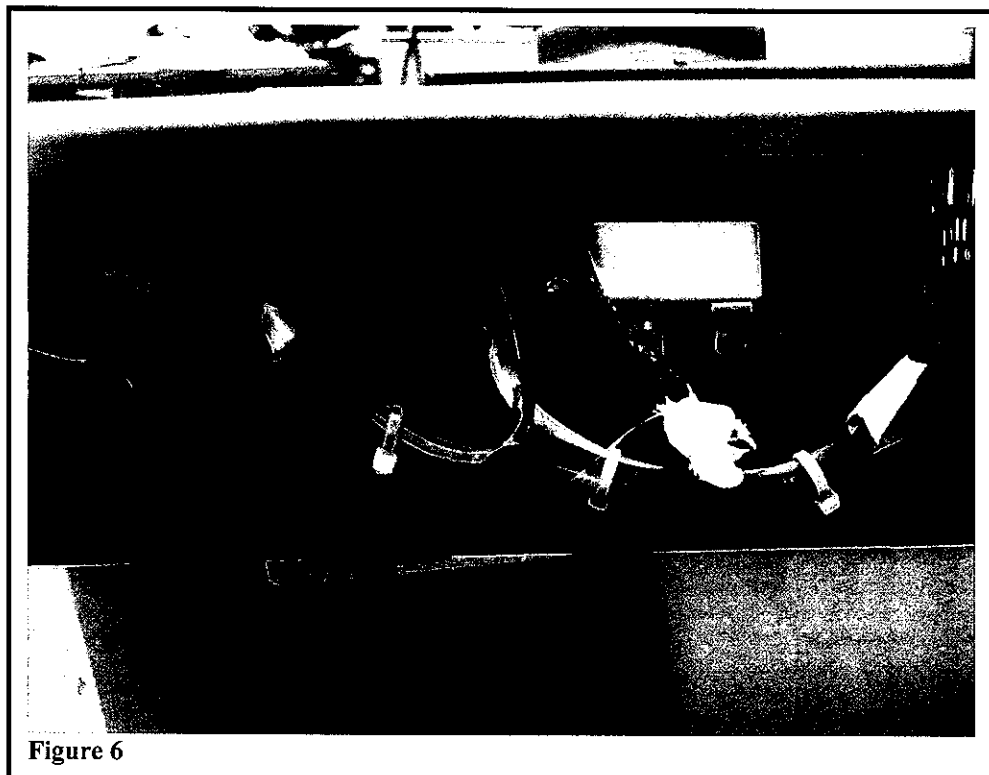
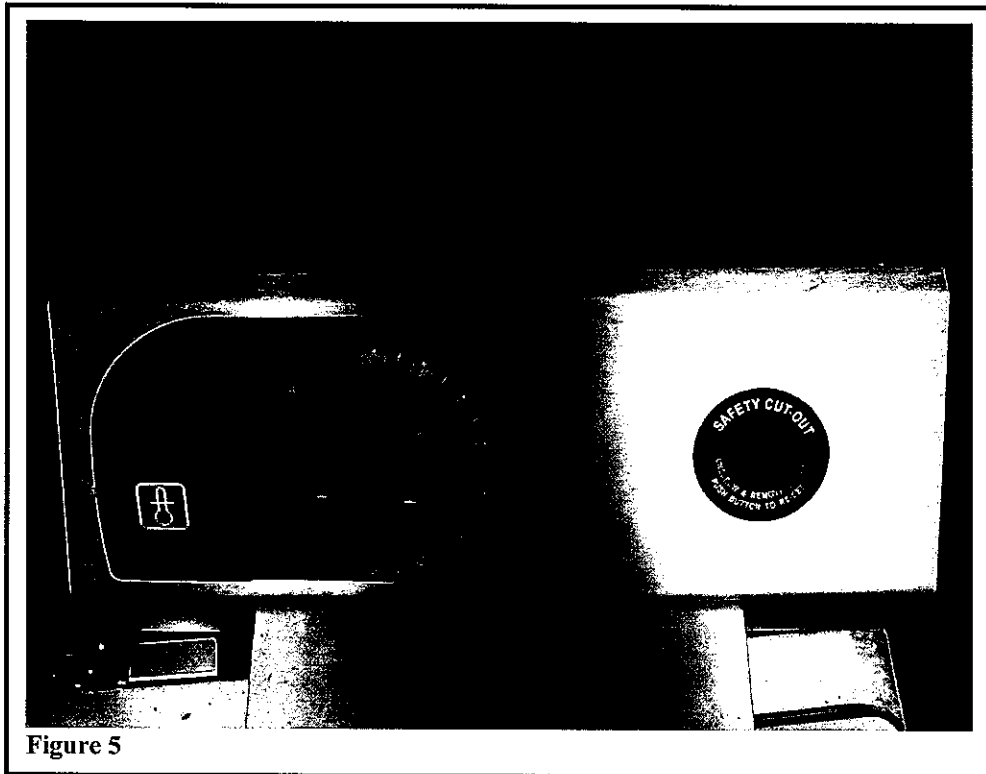
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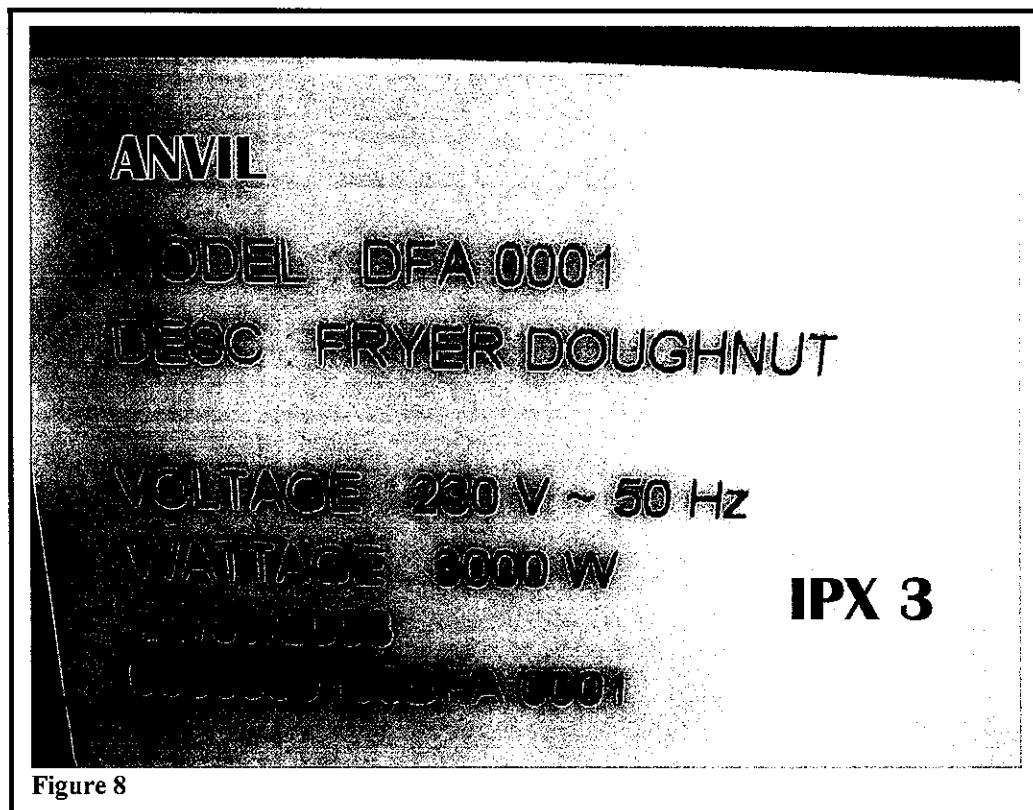
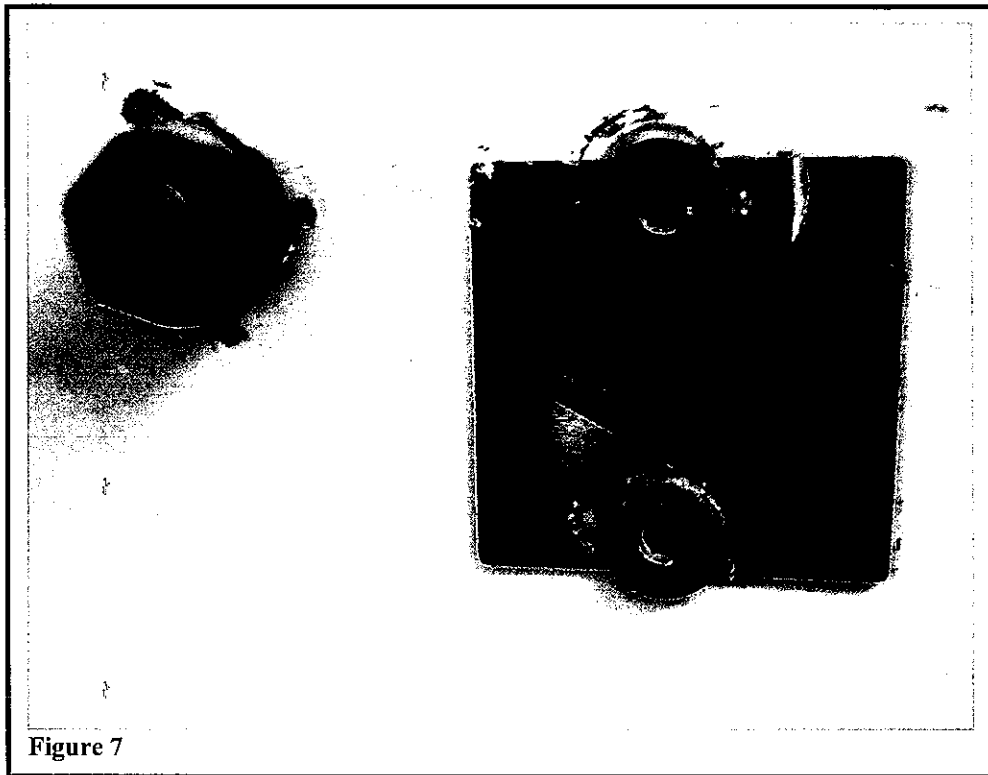
Appendix 1

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Trading name :ANVIL	
Model number :SEE PAGE 2 OF TEST REPORT	
Figure 1 :Front view 1	
Figure 2 :Front view 2	
Figure 3 :Front view 3	
Figure 4 :Front view 4	
Figure 5 :Control view	
Figure 6 :Internal view	
Figure 7 :Equipotential view	
Figure 8 :Rating label 1	
Figure 9 :Rating label 2	
Figure 10 :Rating label 3	
Figure 11 :Rating label 4	
Figure 12 :Rating label 5	
Figure 13 :Rating label 6	
Figure 14 :Plug top	
Figure 15 :Supply cord	
Figure 16 :Trade name	









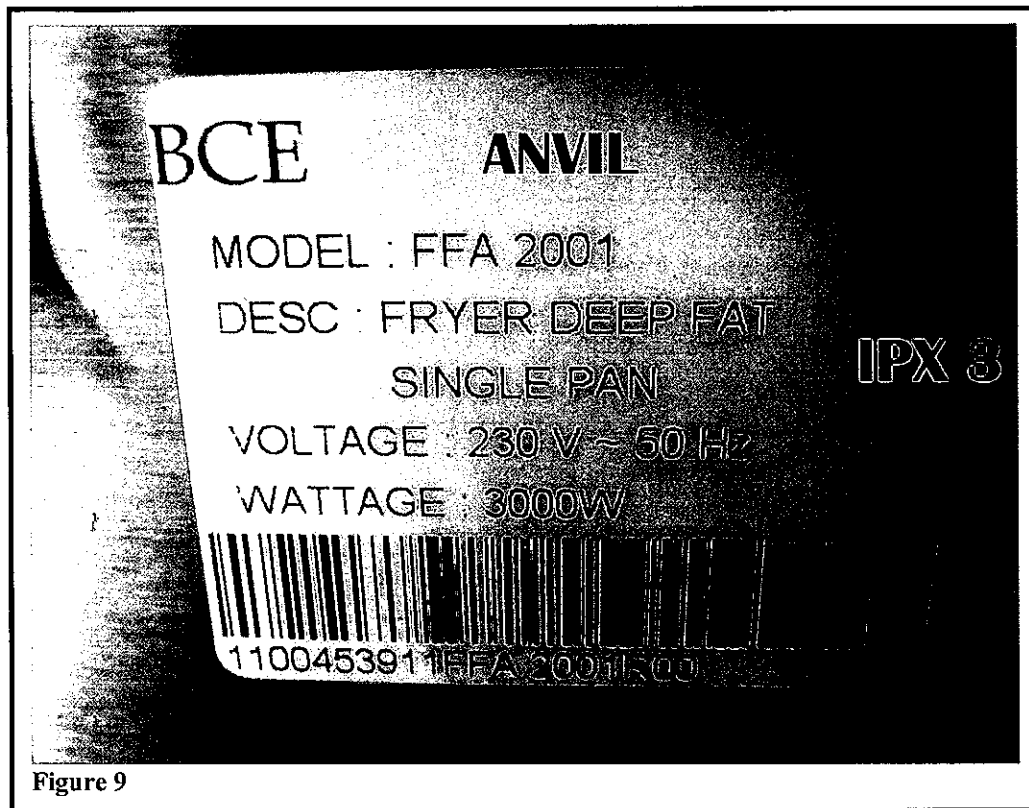


Figure 9

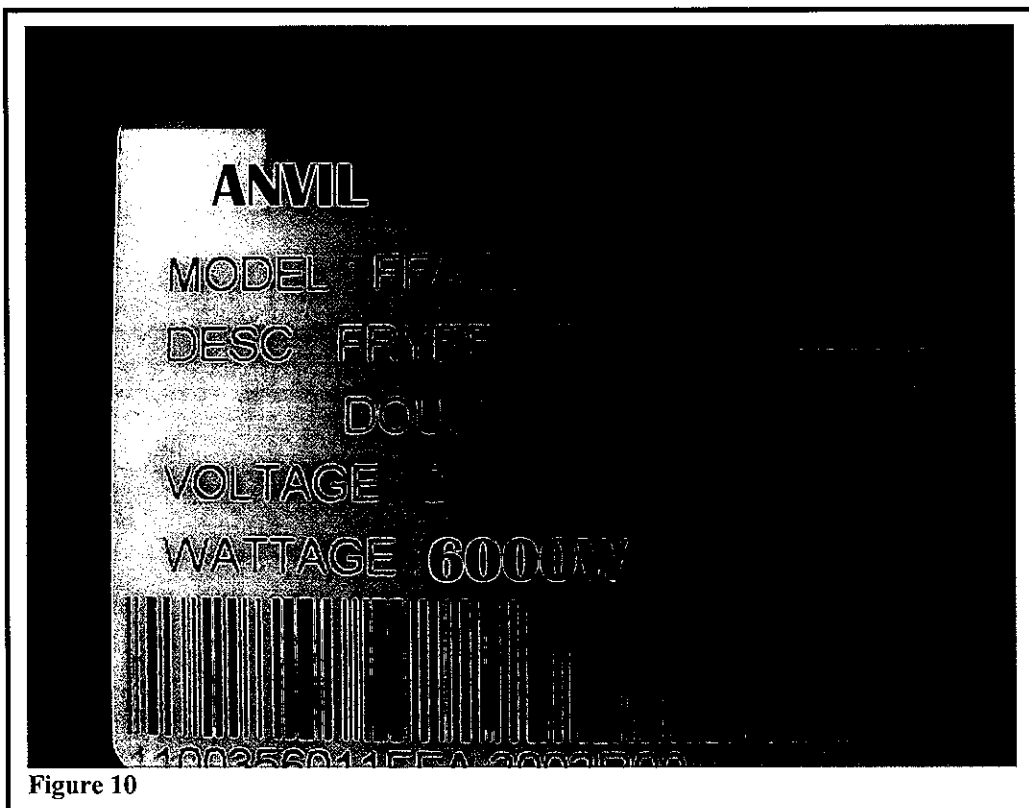


Figure 10

