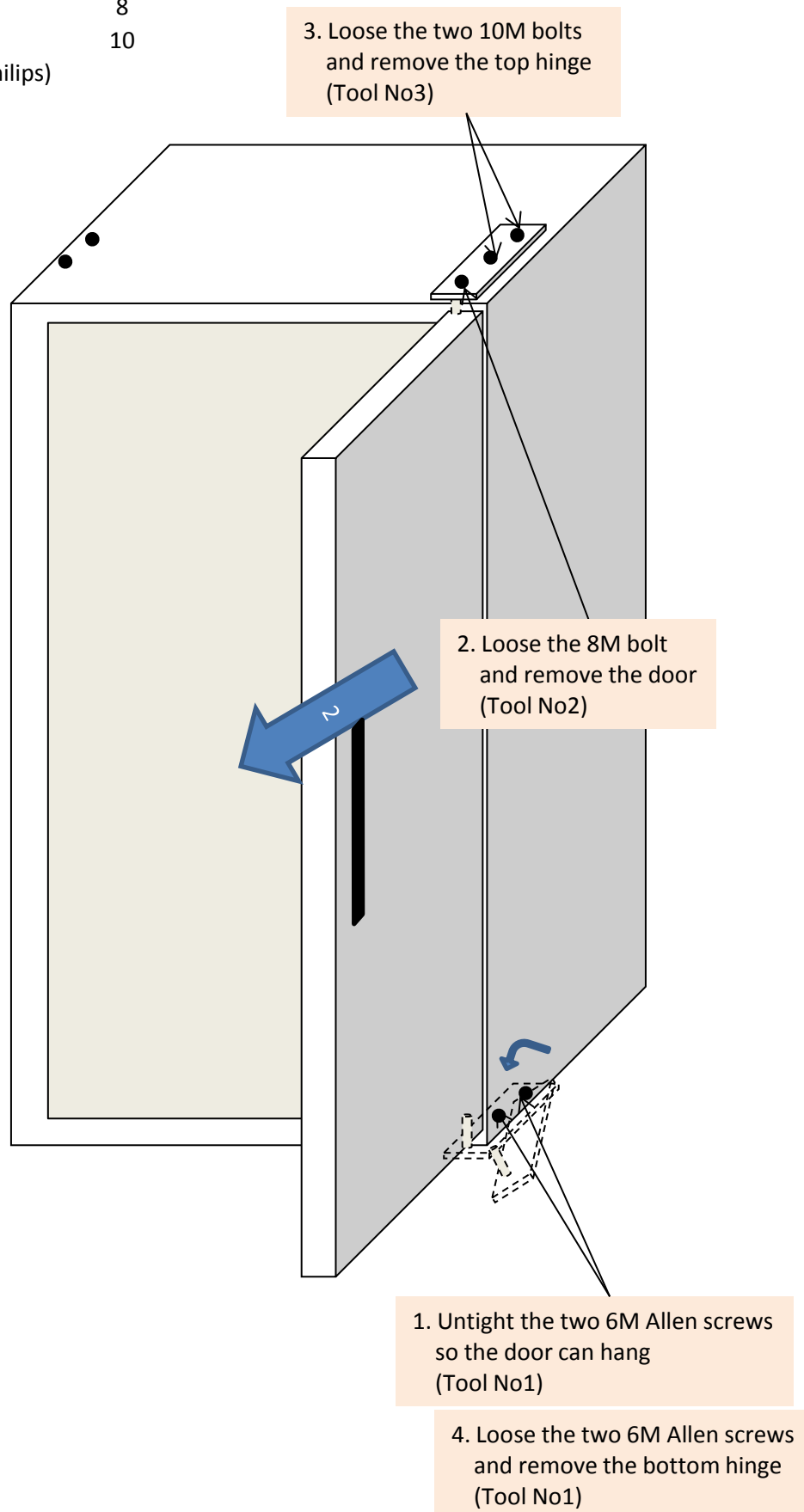
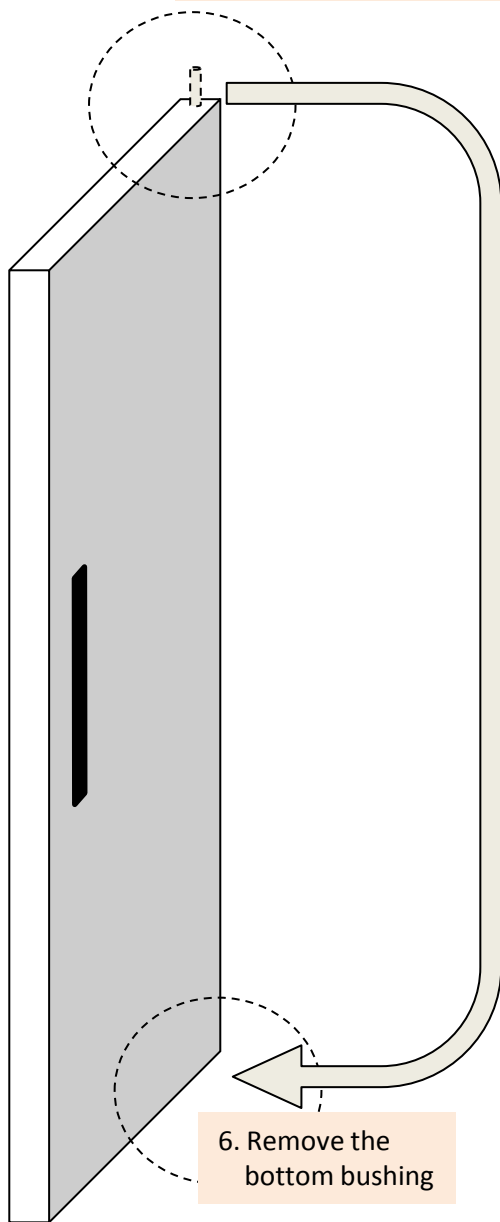


Required tools :		Size
1 Allen key (hex key)		6
2 Wrench		8
3 Wrench		10
4 Screwdriver (Philips)		
5 Silicone		

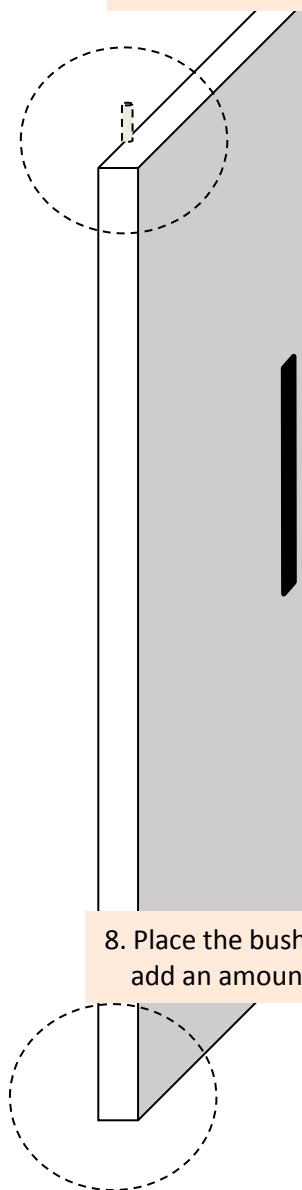


5. Loose the two Philips screws  
and remove the hinge  
(Tool No4)



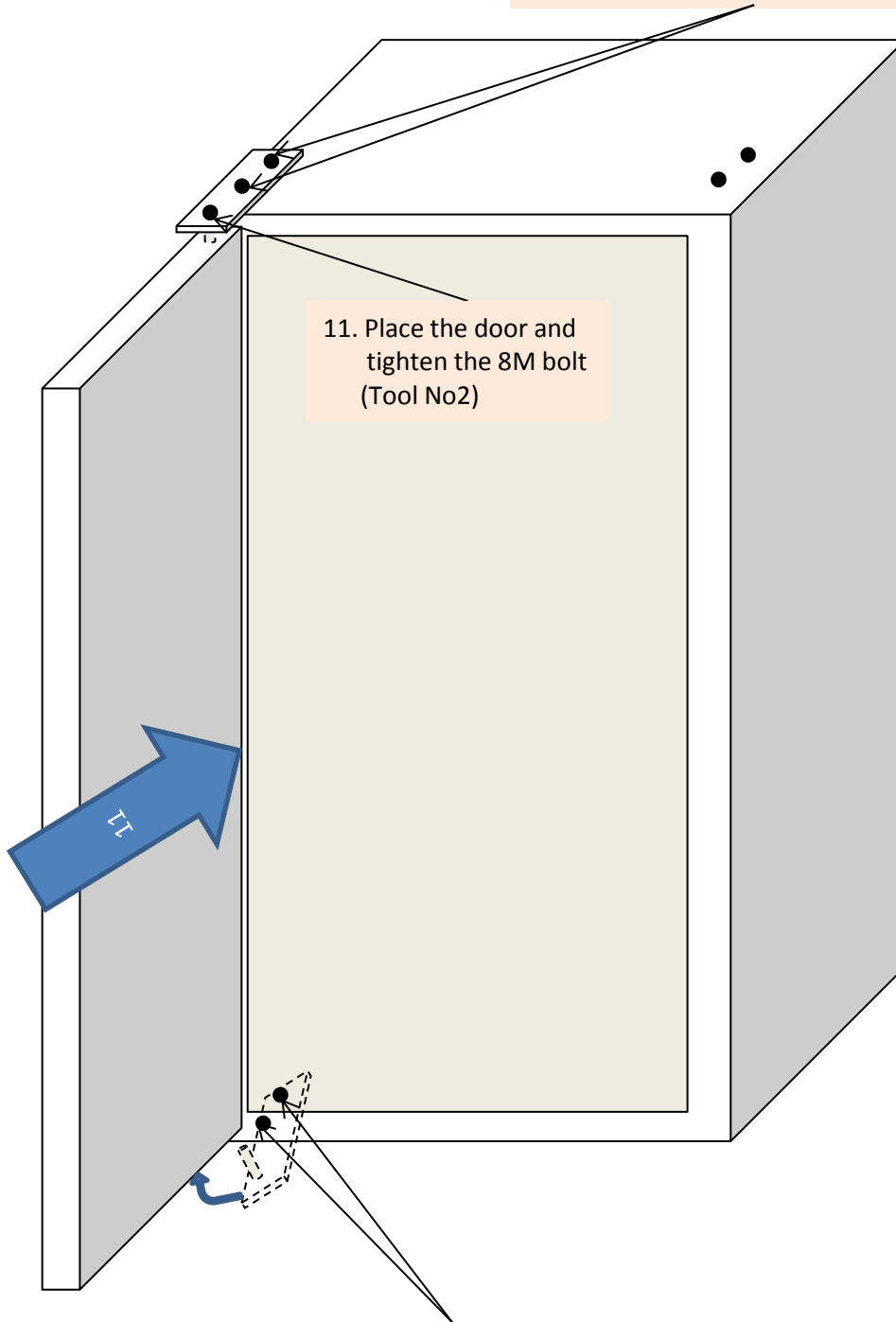
6. Remove the  
bottom bushing

7. Reverse the door and tight  
the hinge with the two philips  
screws to the opposite side



8. Place the bushing after you  
add an amound of silicone

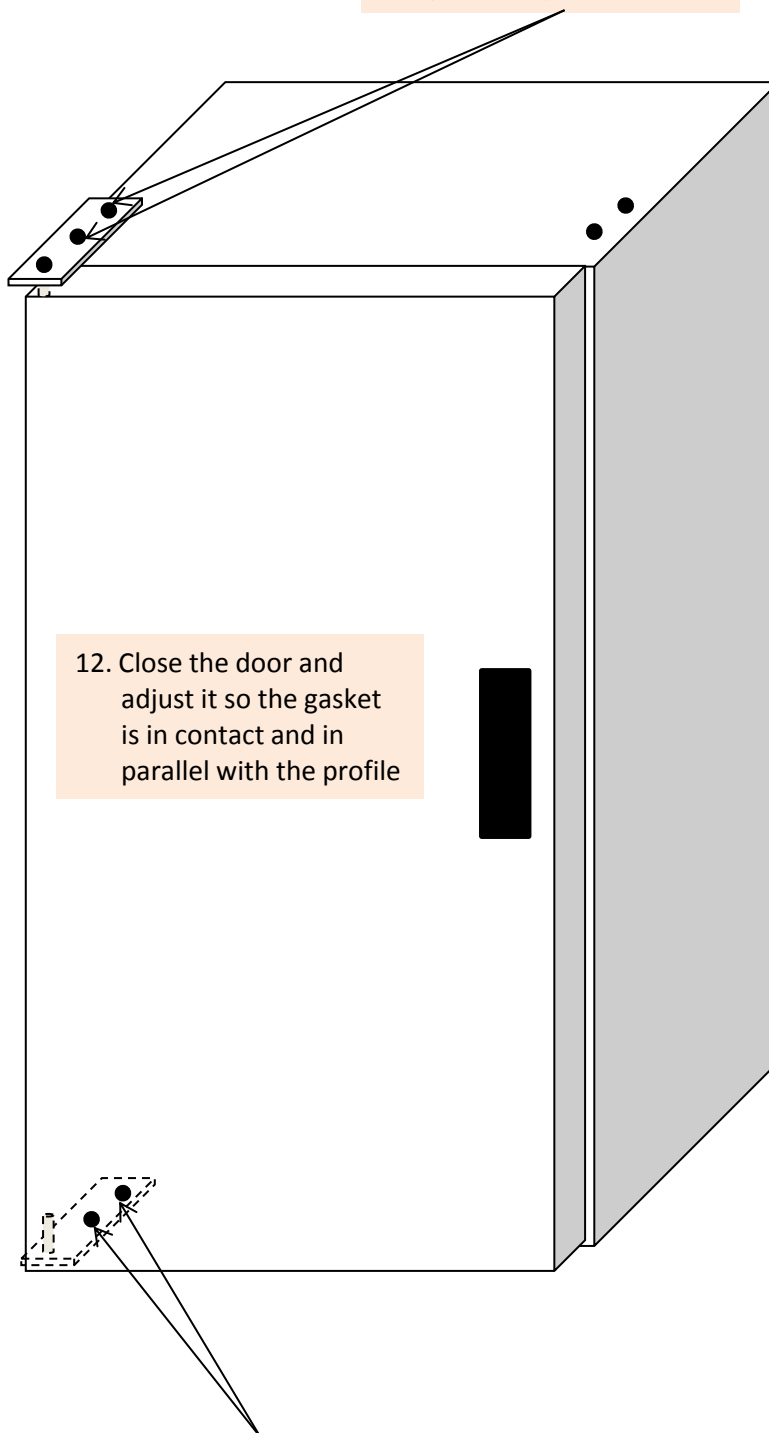
9. Place the top hinge to the prehold holes and tight the two 10M bolts (Tool No3)



11. Place the door and tighten the 8M bolt (Tool No2)

10. Place the two 6M Allen screws to the prehold holes, but do not tight (Tool No1)

13. Tight the top hinge bolts  
(Tool No3)



12. Close the door and  
adjust it so the gasket  
is in contact and in  
parallel with the profile

14. Tight the two 6M Allen screws  
(Tool No1)

**If the gasket is not adjusted properly, untight  
the top or bottom bolts slightly and readjust  
for "fine alignment"**